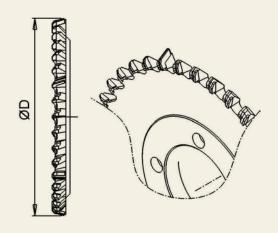


## FOR SCORING / HOGGING AND DOUBLE HOGGING PROCESS

Diameter ØCD (mm)	Cutting Kerf CB (mm)	Z	Hole Diameter Ød (mm)
215	15	36+6	80
250	15	36+6	80
250	15	42+6	80
215	20	36+6+6	80
250	20	42+6+6	80





## WORKPIECE MATERIAL

Melamine and paper laminated panel materials laminated with HPL,foil and veneer