

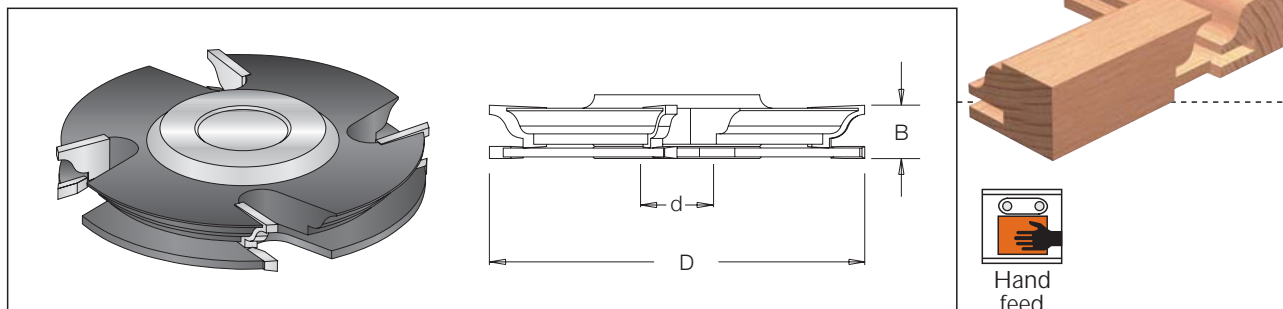
Cutting



Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

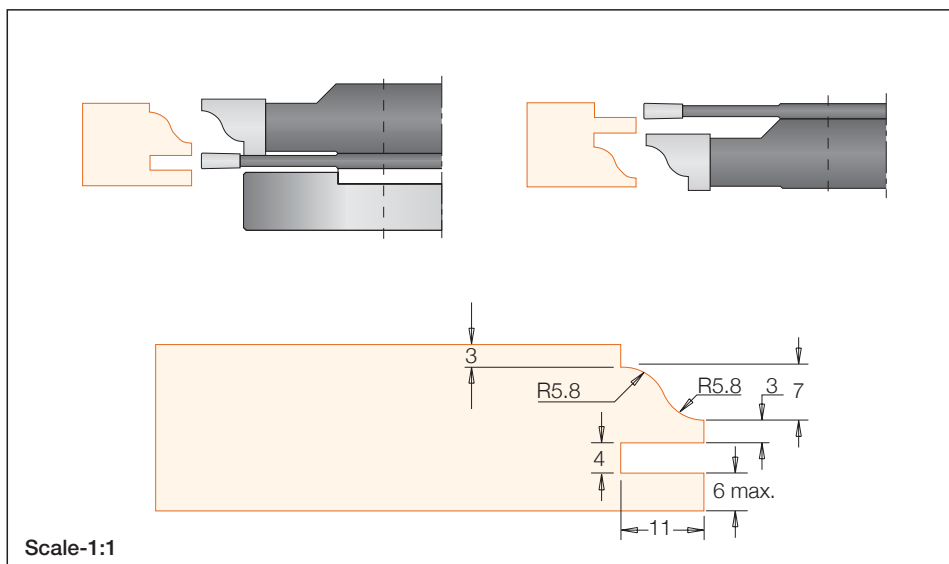
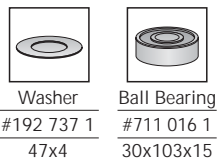
Tongue & Groove Cutter

Two piece steel cutterhead set complete with four tungsten carbide tips. Suitable for producing complete 'rail and stile' joints in softwood, hardwood and man-made boards on a spindle moulder. Reversing the cutters on the spindle moulder (see illustration) makes both the rail and stile. Set comes with necessary washer and ball bearing guide.



	∅D	Code No.	B	∅d	n
Complete	125	711 015 1	20	30	6,100 - 10,500
Profile Cutter	125	711 017 1	15	30	6,100 - 10,500
Groove Cutter	125	711 019 1	4	30	6,100 - 10,500

Spare parts:



Index

Sawing

CNC

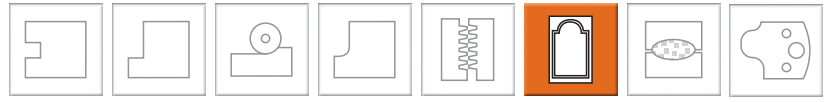
Cutting

Drilling

Routing

Custom Tooling

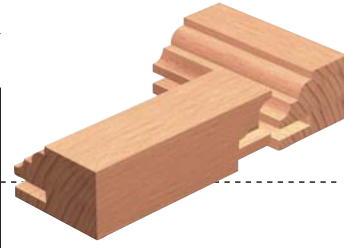
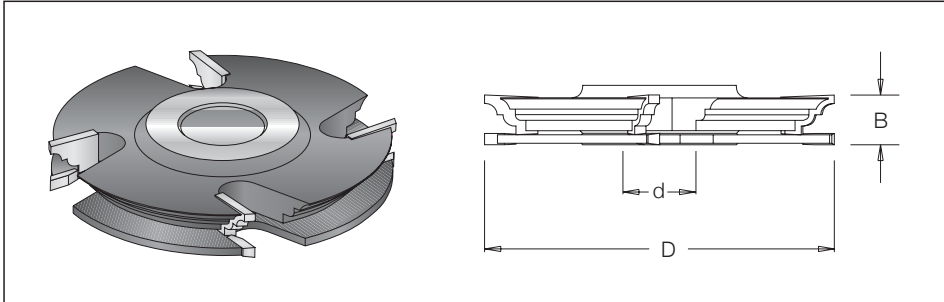
Cutting



Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

Tongue & Groove Cutter

Two piece steel cutterhead set complete with four tungsten carbide tips. Suitable for producing complete 'rail and stile' joints in softwood, hardwood and man-made boards on a spindle moulder. Reversing the cutters on the spindle moulder (see illustration) makes both the rail and stile. Set comes with necessary washer and ball bearing guide.



	øD	Code No.	B	ød	n
Complete	125	711 011 1	20	30	6,100 - 10,500
Profile Cutter	125	711 012 1	15	30	6,100 - 10,500
Groove Cutter	125	711 019 1	4	30	6,100 - 10,500

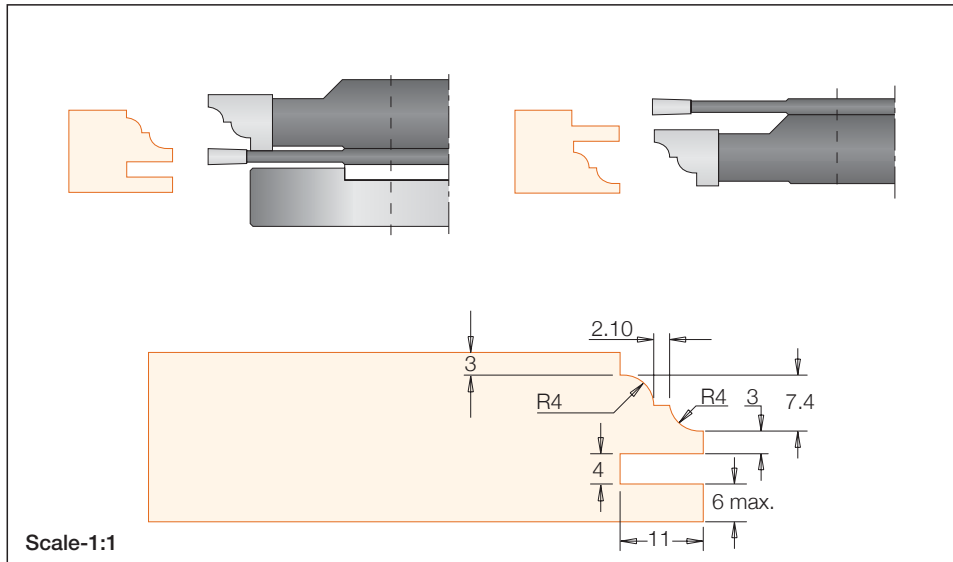
Spare parts:



Washer
#192 737 1
47x4



Ball Bearing
#711 016 1
30x103x15



Index

Sawing

CNC

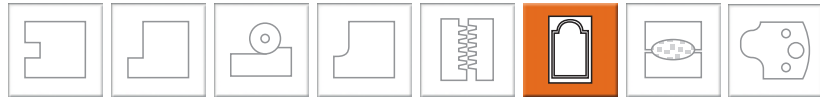
Cutting

Drilling

Routing

Custom Tooling

Cutting

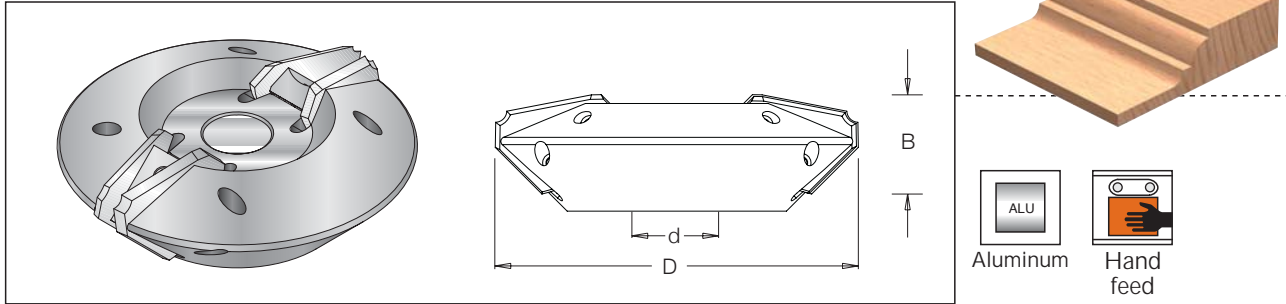


Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system



Multi profile raising cutter

Hard wearing Aluminum body complete with two steel knives and two limiter plates, 7 different profiles suitable for producing raised panel profiles on a soft and hard wood



$\varnothing D$	B	Code No.	Limiter	Teeth	$\varnothing d$	n
160	48	778 101 1	2	2	30	4,500-7,000

Spare parts:



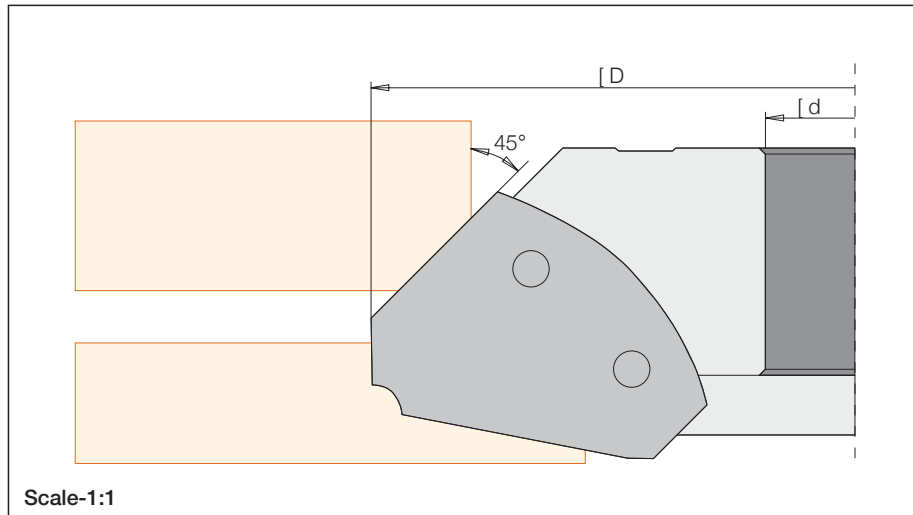
Wedge
#199 801 0
L = 38



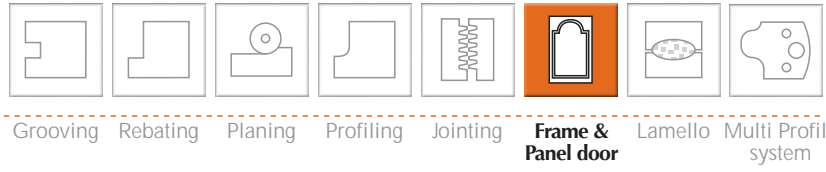
Allen screw
#193 026 6
M8x12



Allen key
#194 003 6
S4



Cutting



Grooving

Rebating

Planing

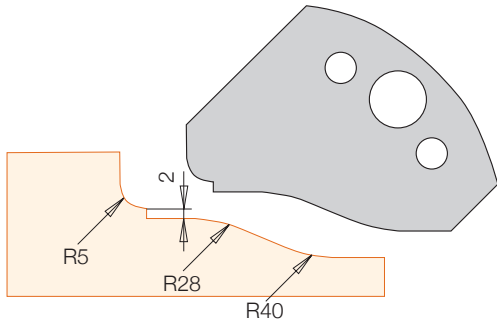
Profiling

Jointing

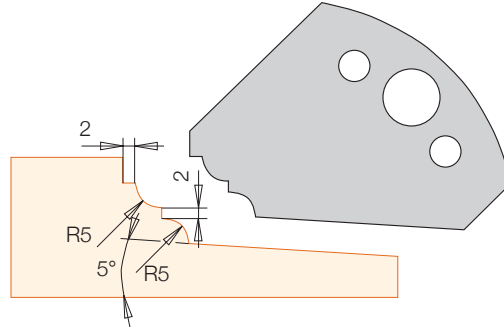
Frame & Panel door

Lamello

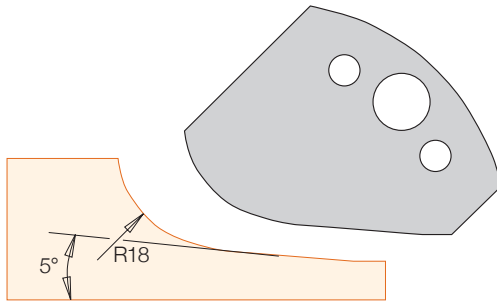
Multi Profile system



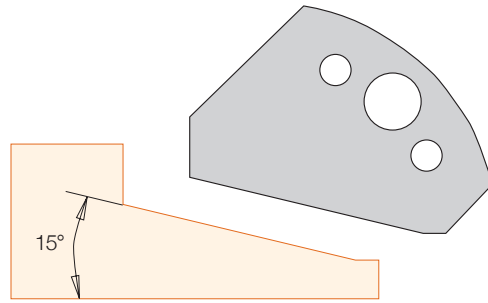
Kn 33 700 40
HSS 33 700 43
LI 34 700 40



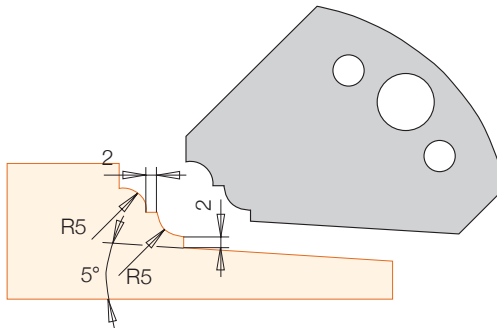
Kn 33 701 40
HSS 33 701 43
LI 34 701 40



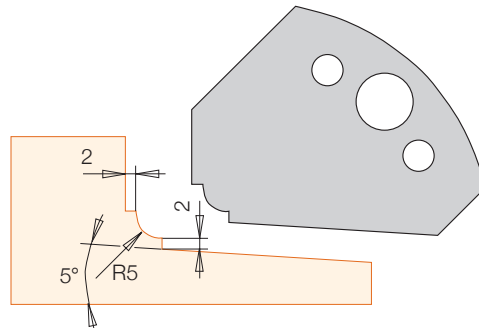
Kn 33 702 40
HSS 33 702 43
LI 34 702 40



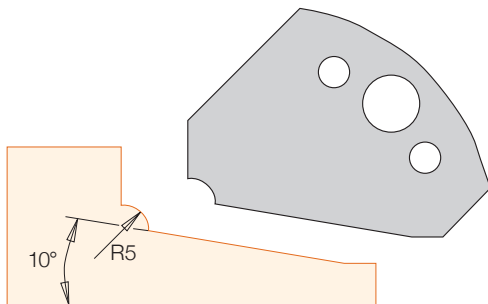
Kn 33 703 40
HSS 33 703 43
LI 34 703 40



Kn 33 704 40
HSS 33 704 43
LI 34 704 40



Kn 33 705 40
HSS 33 705 43
LI 34 705 40



Kn 33 706 40
HSS 33 706 43
LI 34 706 40

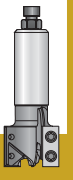
Scale-1:1

Index

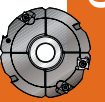
Sawing



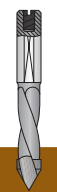
CNC



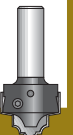
Cutting



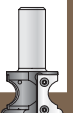
Drilling



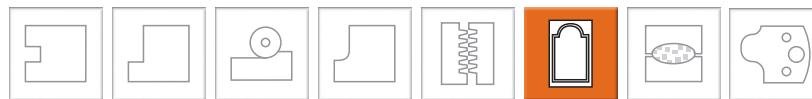
Routing



Custom Tooling



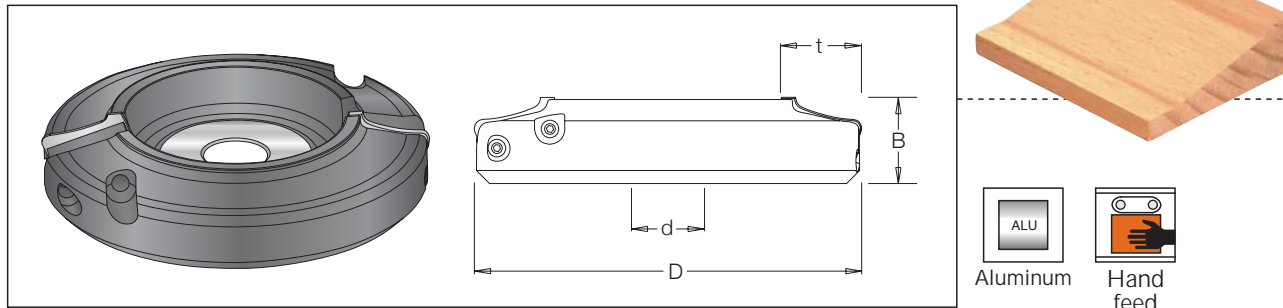
Cutting



Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

Frame Profile Cutter

Cutterhead in hard wearing aluminium, complete with two disposable tungsten carbide knives. Suitable for profiling door edges in softwood, hardwood and man-made boards on a spindle moulder. Same tool body accepts all five different profiles.

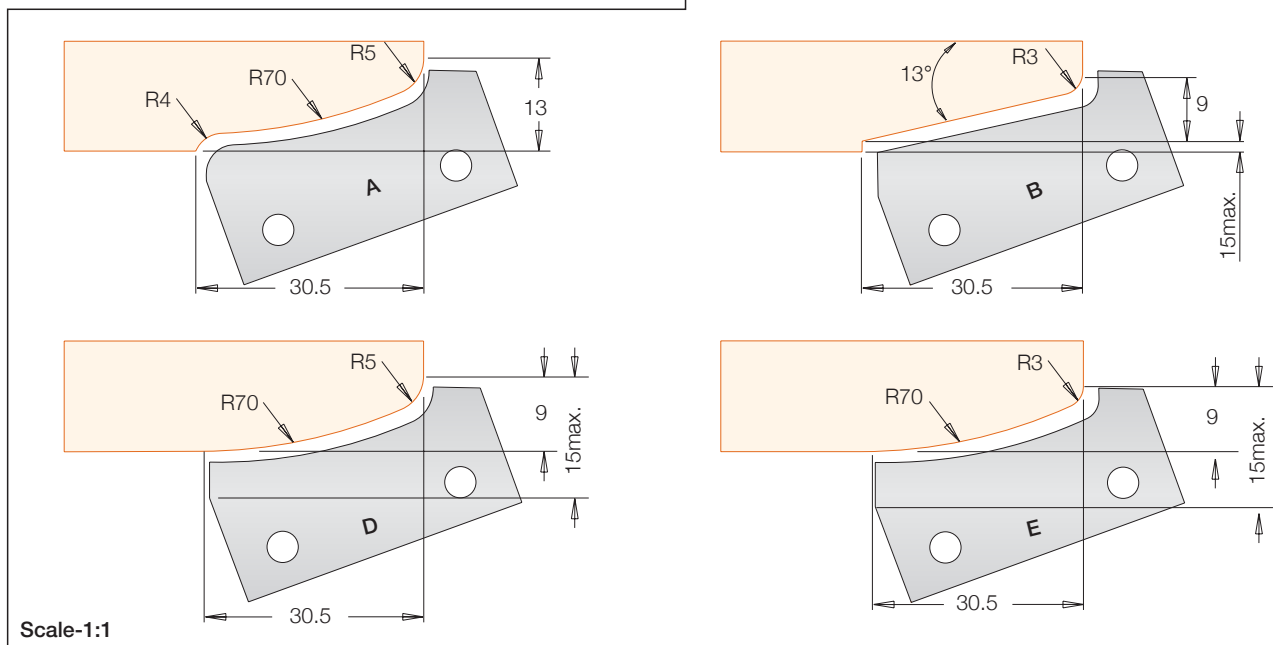
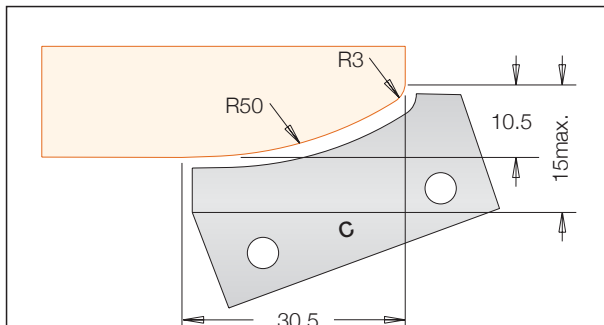


Profile	øD	B	Code No.	Max.t	ød	n
A	180	40	751 012 1	30	30	4,200 - 7,400
B	180	40	751 013 1	30	30	4,200 - 7,400
C	180	40	751 014 1	30	30	4,200 - 7,400
D	180	40	751 015 1	30	30	4,200 - 7,400
E	180	40	751 016 1	30	30	4,200 - 7,400
Set	180	40	751 011 1 (Set)	30	30	4,200 - 7,400

Spare parts:



	T.C. Blade	Wedge	Allen screw	Torx screw	Allen key
Profile A	#310 852 5 40x20x2.0	#199 070 0 L=38	#193 026 5 M6x16	#193 395 0 M4x6	#194 003 4 S3
Profile B	#310 852 6 40x20x2.0	#199 070 0 L=38	#193 026 5 M6x16	#193 395 0 M4x6	#194 003 4 S3
Profile C	#310 852 7 40x20x2.0	#199 070 0 L=38	#193 026 5 M6x16	#193 395 0 M4x6	#194 003 4 S3
Profile D	#310 852 8 40x20x2.0	#199 070 0 L=38	#193 026 5 M6x16	#193 395 0 M4x6	#194 003 4 S3
Profile E	#310 852 9 40x20x2.0	#199 070 0 L=38	#193 026 5 M6x16	#193 395 0 M4x6	#194 003 4 S3



Scale-1:1

Cutting



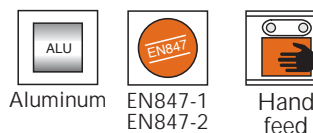
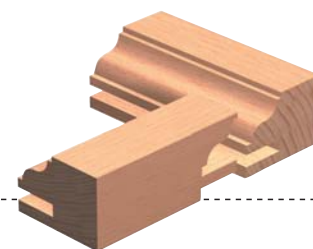
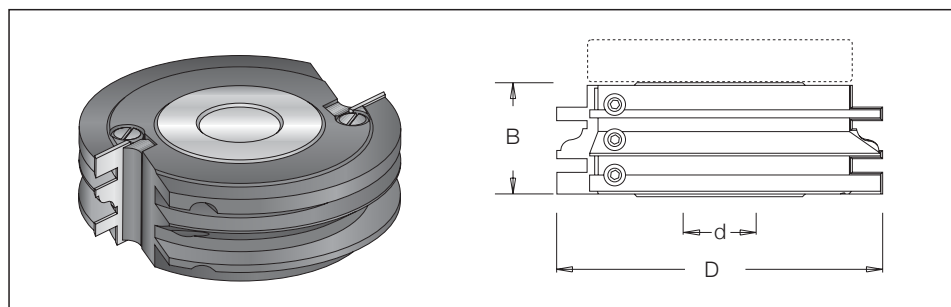
Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system



Tongue & Groove Cutter

Cutterhead in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for producing various profile / counter profile joints in softwood, hardwood and man-made boards on a spindle moulder.

Raising or lowering the cutter on the spindle moulder produces both parts of the joint. Same tool body accepts all four different profiles.



øD	B	Code No.	Profile	ød	n
120	40	742 031 1	1	30	5,000 - 8,400
	40	742 032 1	2	30	5,000 - 8,400
	40	742 033 1	3	30	5,000 - 8,400
	40	742 034 1	4	30	5,000 - 8,400

⚠ Can be used with ball bearing 98-30.

Spare parts:



T.C. Blade



Wedge



Allen screw

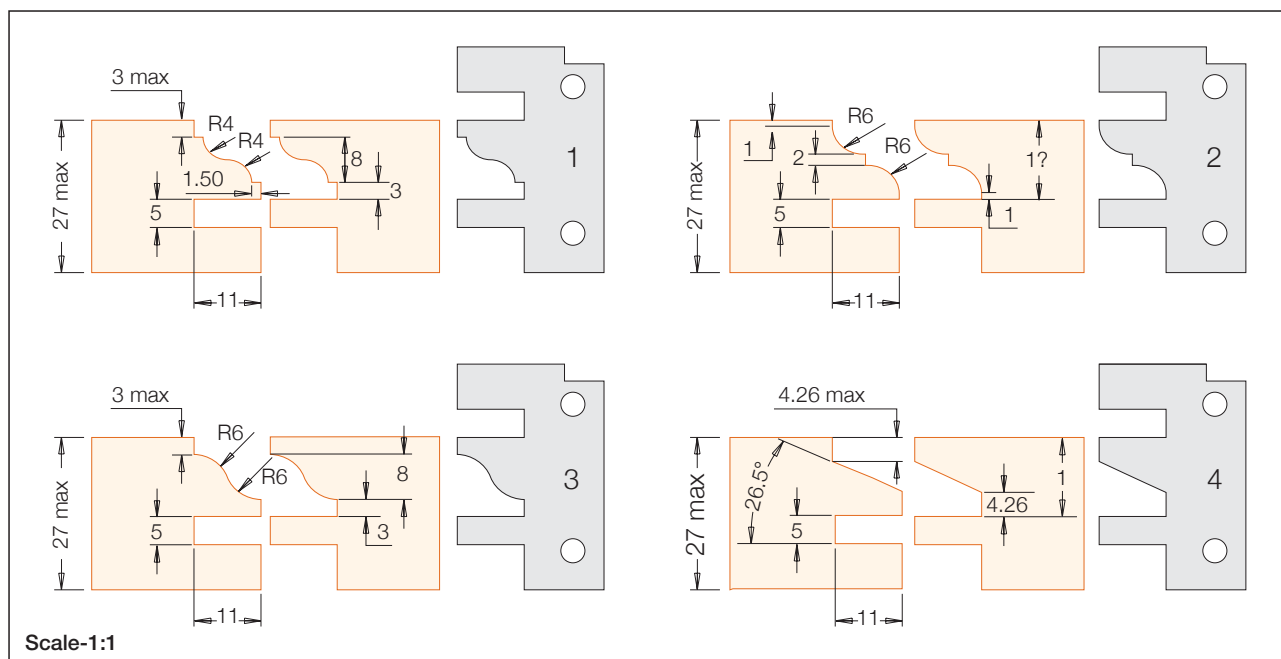


Allen key



Ball Bearing

Profile	#310 865 6 40x26x2	#199 042 5 L=38	#193 026 5 M6x16	#194 003 5 S3	#191 520 1 98x30x15
Profile 1	#310 865 6 40x26x2	#199 042 5 L=38	#193 026 5 M6x16	#194 003 5 S3	#191 520 1 98x30x15
Profile 2	#310 866 6 40x26x2	#199 042 5 L=38	#193 026 5 M6x16	#194 003 5 S3	
Profile 3	#310 867 6 40x26x2	#199 042 5 L=38	#193 026 5 M6x16	#194 003 5 S3	
Profile 4	#310 868 6 40x26x2	#199 042 5 L=38	#193 026 5 M6x16	#194 003 5 S3	



Scale-1:1

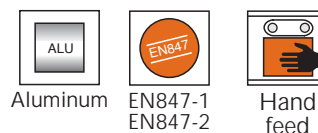
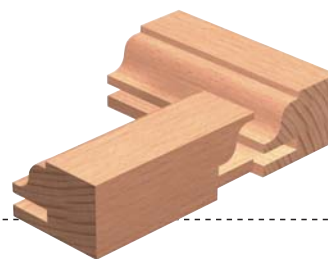
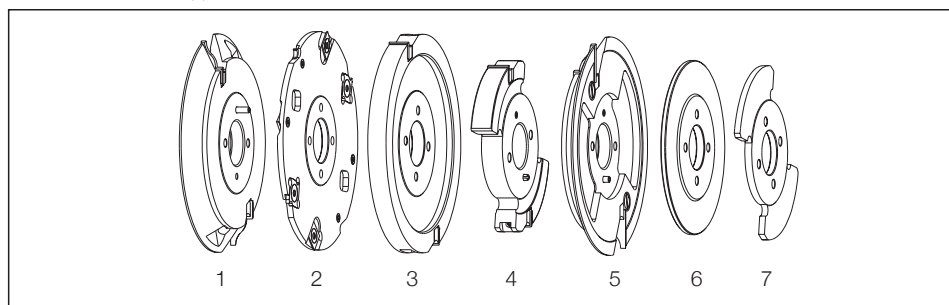
Cutting



Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

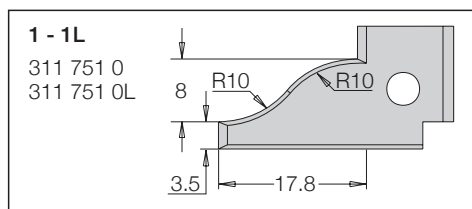
Counter - Profile Cutters Set

Cutterhead set in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for producing various profile /counter profile joints in softwood, hardwood and man-made boards by using combinations of the supplied cutters. Max wood thickness 34 mm.



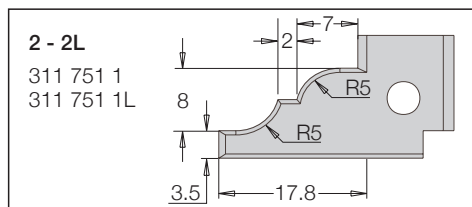
Set No.	øD	Code No.	Cutters in set	B	Frame type	n
Set 1	150	7420711	1,2,3,4,2x6,7	20-35	A,B	5,000 - 9,000
Set 2	150	7420761	1,2,3,4,5,2x6,2x7	20-35	A,B,C	5,000 - 9,000

Cutter No.	øD	Code No.	B	Profile	ød	n	z
1	150	742 111 1	16.0	1	30	2	5,000 - 9,000
2	150	742 012 1	5.0		30	4	5,000 - 9,000
3	150	742 013 1	15.0		30	2	5,000 - 9,000
4	118	742 014 1	15.0		30	2	5,000 - 9,000
5	150	742 115 1	16.0	1L	30	2	5,000 - 9,000
6	118	742 016 1	6.0		30		
7	118	742 017 1	5.0		30		



Set No.	øD	Code No.	Cutters in set	B	Frame type	n
Set 1	150	7420721	1,2,3,4,2x6,7	20-35	A,B	5,000 - 9,000
Set 2	150	7420771	1,2,3,4,5,2x6,2x7	20-35	A,B,C	5,000 - 9,000

Cutter No.	øD	Code No.	B	Profile	ød	n	z
1	150	742 211 1	16.0	2	30	2	5,000 - 9,000
2	150	742 012 1	5.0		30	4	5,000 - 9,000
3	150	742 013 1	15.0		30	2	5,000 - 9,000
4	118	742 014 1	15.0		30	2	5,000 - 9,000
5	150	742 215 1	16.0	2L	30	2	5,000 - 9,000
6	118	742 016 1	6.0		30		
7	118	742 017 1	5.0		30		



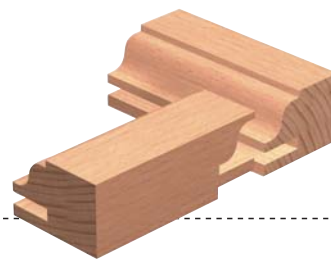
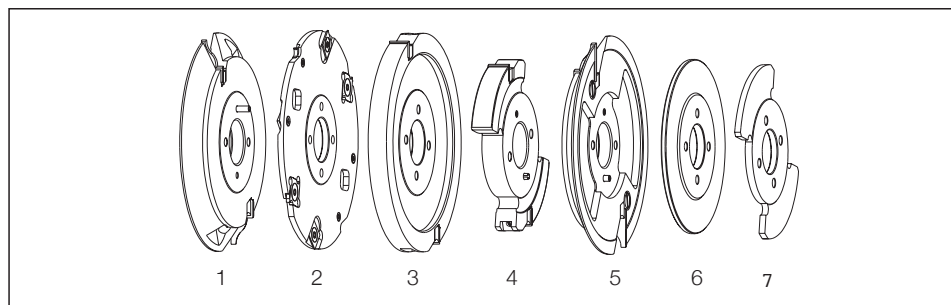
Cutting



Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

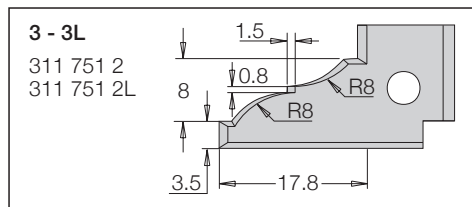
Counter - Profile Cutters Set (Cont')

Cutterhead set in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for producing various profile /counter profile joints in softwood, hardwood and man-made boards by using combinations of the supplied cutters. Max wood thickness 34 mm.



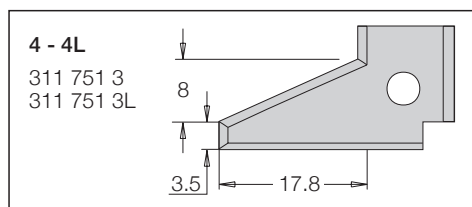
Set No.	øD	Code No.	Cutters in set	B	Frame type	n
Set 1	150	7420731	1,2,3,4,2x6,7	20-35	A,B	5,000 - 9,000
Set 2	150	7420781	1,2,3,4,5,2x6,2x7	20-35	A,B,C	5,000 - 9,000

Cutter No.	øD	Code No.	B	Profile	ød	n	z
1	150	742 311 1	16.0	3	30	2	5,000 - 9,000
2	150	742 012 1	5.0		30	4	5,000 - 9,000
3	150	742 013 1	15.0		30	2	5,000 - 9,000
4	118	742 014 1	15.0		30	2	5,000 - 9,000
5	150	742 315 1	16.0	3L	30	2	5,000 - 9,000
6	118	742 016 1	6.0		30		
7	118	742 017 1	5.0		30		



Set No.	øD	Code No.	Cutters in set	B	Frame type	n
Set 1	150	7420741	1,2,3,4,2x6,7	20-35	A,B	5,000 - 9,000
Set 2	150	7420791	1,2,3,4,5,2x6,2x7	20-35	A,B,C	5,000 - 9,000

Cutter No.	øD	Code No.	B	Profile	ød	n	z
1	150	742 411 1	16.0	4	30	2	5,000 - 9,000
2	150	742 012 1	5.0		30	4	5,000 - 9,000
3	150	742 013 1	15.0		30	2	5,000 - 9,000
4	118	742 014 1	15.0		30	2	5,000 - 9,000
5	150	742 415 1	16.0	4L	30	2	5,000 - 9,000
6	118	742 016 1	6.0		30		
7	118	742 017 1	5.0		30		

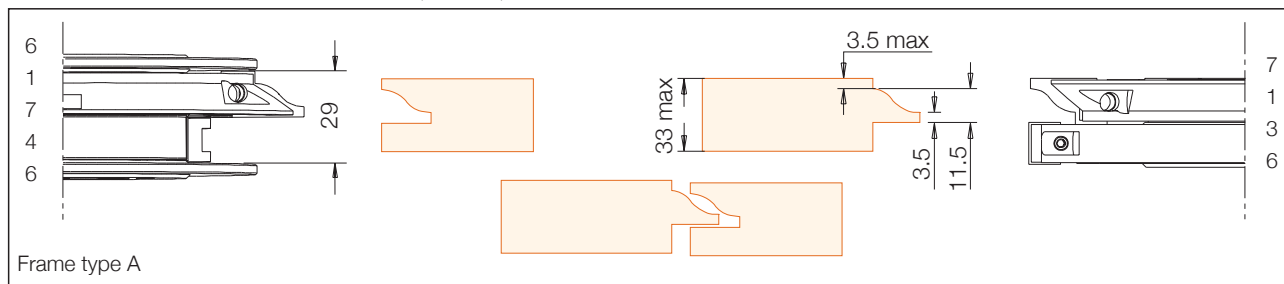


Cutting

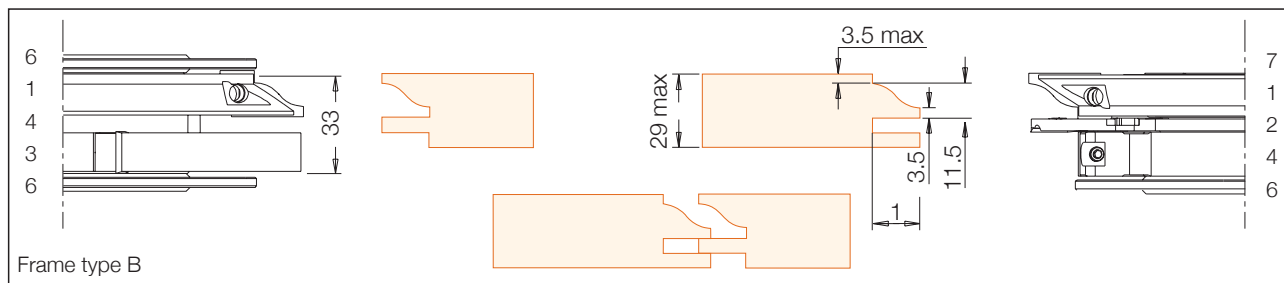


Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

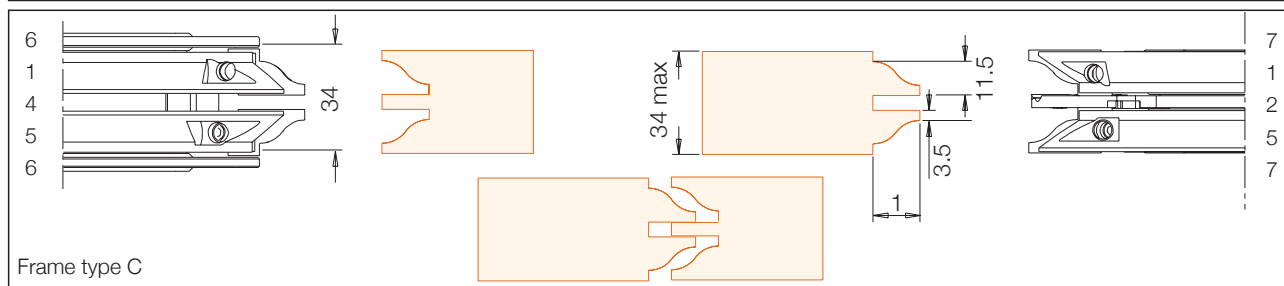
Counter - Profile Cutters Set (Cont')



Frame type A



Frame type B



Frame type C

Spare parts:

Cutter 1							
	T.C. Blade Profile 1	T.C. Blade Profile 2	T.C. Blade Profile 3	T.C. Blade Profile 4	Wedge	Allen screw	Allen key
	#311 751 0	#311 751 1	#311 751 2	#311 751 3	#199 038 0 L=13	#193 026 5 M6x16	#194 003 5 S3
	15.7x30x2	15.7x30x2	15.7x30x2	15.7x30x2			
Cutter 2							
	T.C. Blade	T.C. Blade	T.C. Blade Nut	T.C. Blade Nut	Allen screw	Torx key	
	#300 850 4	#300 850 2	#192 350 0	#192 360 0	#193 030 0 M4x4	#194 110 0 T9	
	18x18x2.5	14x14x1.2	M4x0.5x11.1	M4x0.5x9.9			
Cutter 3							
	T.C. Blade	Wedge	Allen screw	Allen key			
	#311 451 2	#199 038 5 L=13.5	#193 060 0 M5x16	#194 008 0 S2.5			
	14.3x12x1.5						
Cutter 4							
	T.C. Blade	Wedge	Allen screw	Allen key			
	#300 052 7	#199 038 5 L=13.5	#193 060 0 M5x16	#194 008 0 S2.5			
	15x12x1.5						
Cutter 5							
	T.C. Blade 1	T.C. Blade 2	T.C. Blade 3	T.C. Blade 4	Wedge	Allen screw	Allen key
	#311 751 0L	#311 751 1L	#311 751 2L	#311 751 3L	#199 038 0 L=13	#193 026 5 M6x16	#194 003 5 S3
	15.7x30x2	15.7x30x2	15.7x30x2	15.7x30x2			

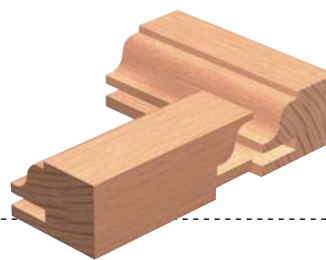
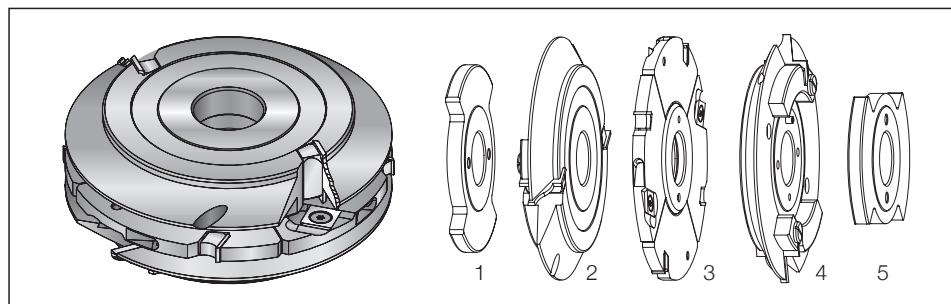
Cutting



Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

Counter - Profile Cutters Set

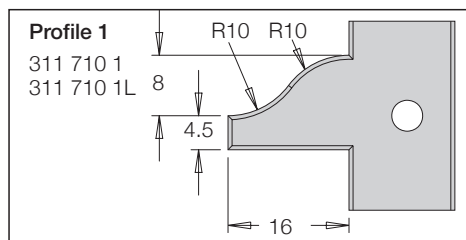
Cutterhead set in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for producing various profile /counter profile joints in softwood, hardwood and man-made boards by using combinations of the supplied cutters. Max wood thickness 48 mm.



Profile 1

Set No.	øD	Code No.	Cutters in set	B	Frame type	t	n
Set 1	142	7426811	2*1,2,3,4	40-48	1, 2	16	5600-9500

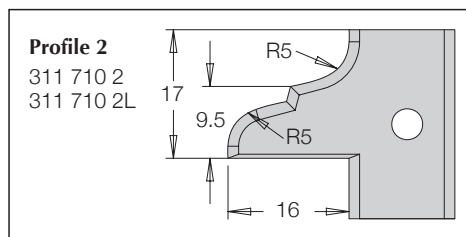
øD	B	Code No.	Cutter No.	Profile	z	ød
108	10	7420841	1			30
142	25	7420821	2	1	2	30
142	8-15	7420831	3		4+4	30
142	25	7420811	4	1	2	30



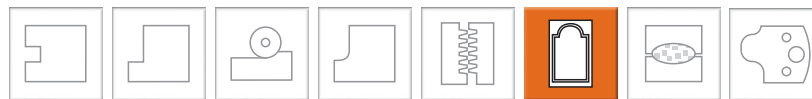
Profile 2

Set No.	øD	Code No.	Cutters in set	B	Frame type	t	n
Set 2	142	7426821	2*1,2,3,4	40-48	1, 2	16	5600-9500

øD	B	Code No.	Cutter No.	Profile	z	ød
108	10	7420841	1			30
142	25	7422821	2	2	2	30
142	8-15	7420831	3		4+4	30
142	25	7422811	4	2	2	30



Cutting



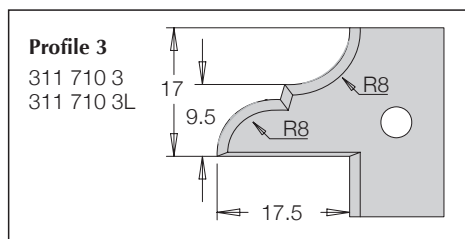
Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

Counter - Profile Cutters Set (Cont' 3.56)

Profile 3

Set No.	øD	Code No.	Cutters in set	B	Frame type	t	n
Set 3	142	7426831	2*1,2,3,4	40-48	1, 2	16	5600-9500

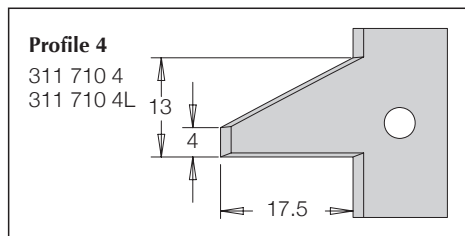
øD	B	Code No.	Cutter No.	Profile	z	ød
108	10	7420841	1			30
142	25	7423821	2	3	2	30
142	8-15	7420831	3		4+4	30
142	25	7423811	4	3	2	30



Profile 4

Set No.	øD	Code No.	Cutters in set	B	Frame type	t	n
Set 4	142	7426841	2*1,2,3,4	40-48	1, 2	16	5600-9500

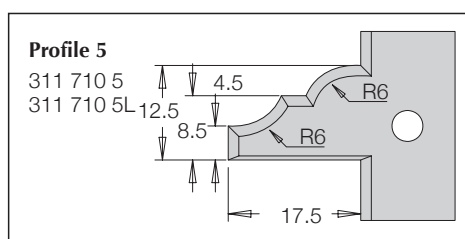
øD	B	Code No.	Cutter No.	Profile	z	ød
108	10	7420841	1			30
142	25	7424821	2	4	2	30
142	8-15	7420831	3		4+4	30
142	25	7424811	4	4	2	30



Profile 5

Set No.	øD	Code No.	Cutters in set	B	Frame type	t	n
Set 5	142	7426851	2*1,2,3,4	40-48	1, 2	16	5600-9500

øD	B	Code No.	Cutter No.	Profile	z	ød
108	10	7420841	1			30
142	25	7425821	2	5	2	30
142	8-15	7420831	3		4+4	30
142	25	7425811	4	5	2	30

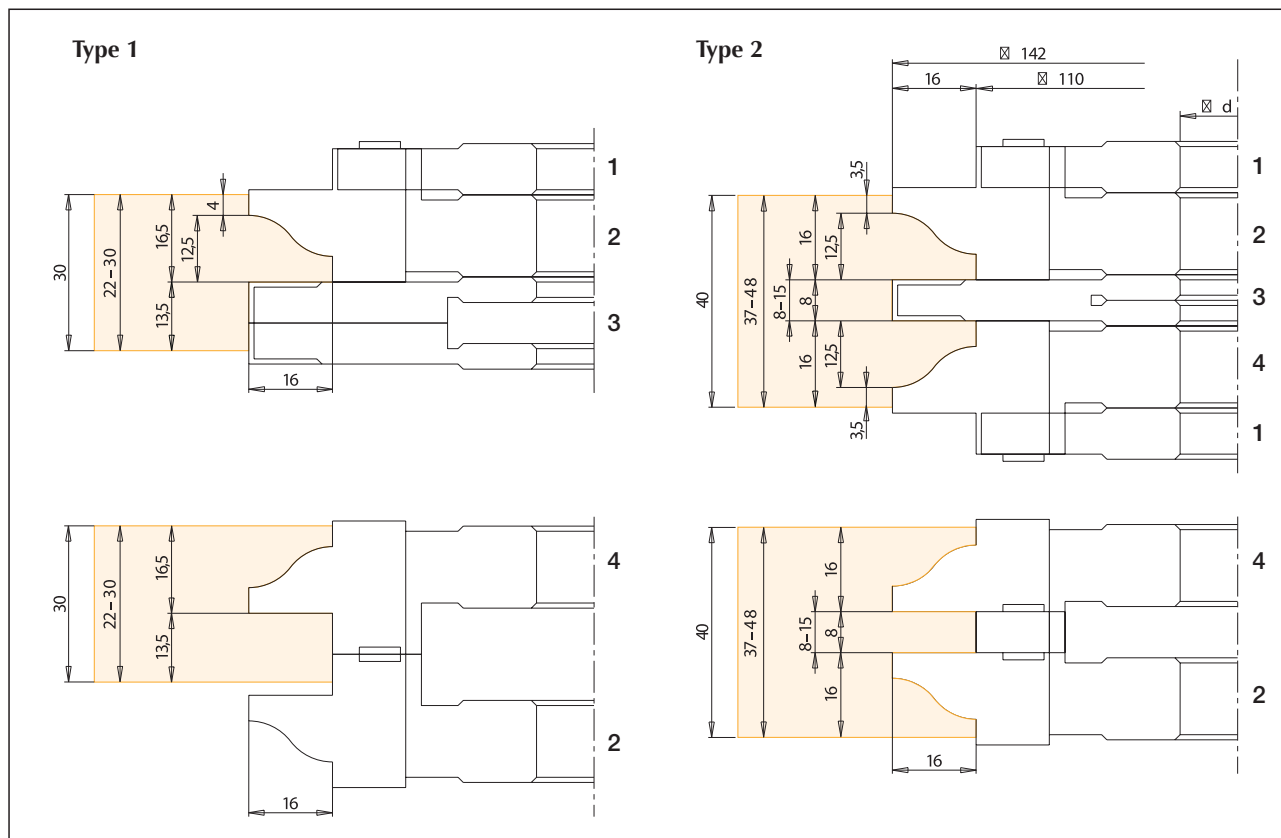


Cutting



Grooving Rebating Planing Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

Counter - Profile Cutters Set (Cont' 3.56)



Spare parts:

Cutter 2									
	#311 710 1 25x30x2	#311 710 2 25x30x2	#311 710 3 25x30x2	#311 710 4 25x30x2	#311 710 5 25x30x2	#199 060 4 L=22	#193 049 5 M6x12	#193 073 5 M4x6	#194 003 5 S3
Cutter 3									
	#310 751 2 7.5x12x1.5	#199 031 0 L=6.5	#193 060 0 M5x16	#300 850 3 14x14x2	#194 107 0 T25	#194 008 0 S2.5	#194 101 5 T15		
Cutter 4									
	#311 710 1L 25x30x2	#311 710 2L 25x30x2	#311 710 3L 25x30x2	#311 710 4L 25x30x2	#311 710 5L 25x30x2	#199 060 4 L=22	#193 049 5 M6x12	#193 073 5 M4x6	#194 003 5 S3
	192 796 1 60x30x10	#192 789 1							

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Sawing

CNC

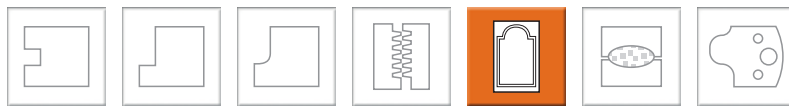
Cutting

Drilling

Routing

Custom Tooling

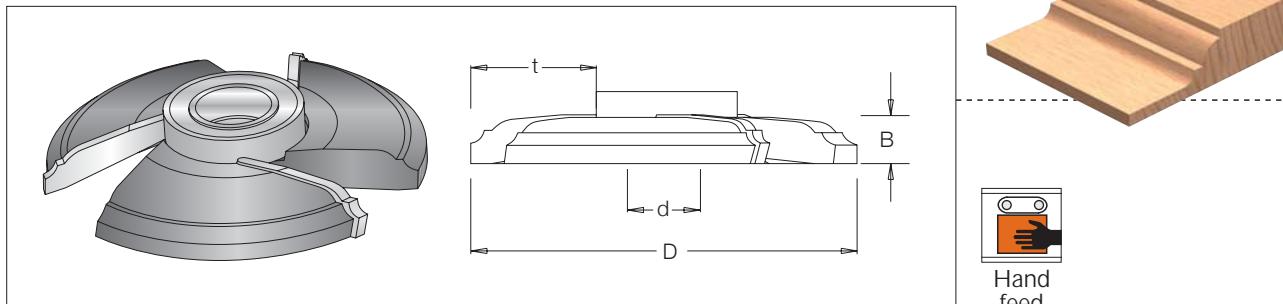
Cutting



Grooving Rebating Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

Raised Panel Cutter

Cutterhead in hard wearing steel, complete with three tungsten carbide tips and ball bearing guide. Suitable for producing raised panel profiles in softwood, hardwood and man-made boards on a spindle moulder.

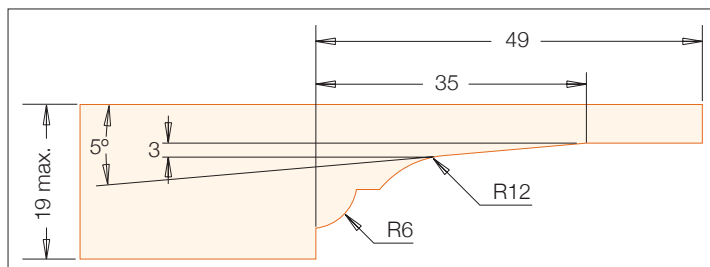


øD	B	Code No.	Max.t	ød	n
153	19	711 009 1	49	30	5,200 - 9,000

Spare parts:

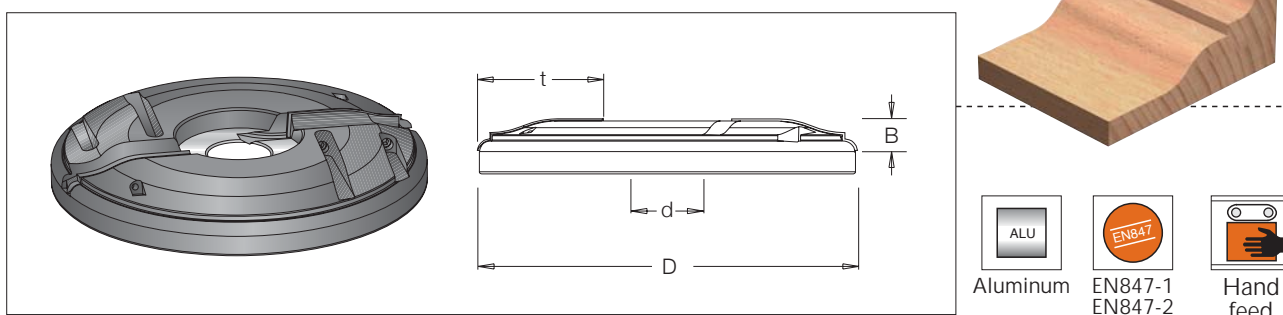


Ball Bearing
#191 023 0
55x30x13



Raised Panel Cutter

Cutterhead in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for producing raised panel profiles in softwood, hardwood and man-made boards on a spindle moulder.



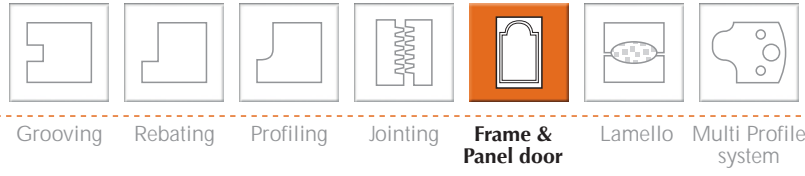
øD	B	Code No.	Max.t	ød	n
180	25	751 008 1	57	30	4,200 - 7,000

Spare parts:

T.C. Blade Profile 1	T.C. Blade Profile 2	T.C. Blade Profile 3	T.C. Blade Profile 4	T.C. Blade Profile 5	T.C. Blade Profile 6	T.C. Blade Profile 7	T.C. Blade Profile 8
#310 853 9	#310 854 0	#310 854 1	#310 854 2	#310 854 3	#310 854 4	#310 854 5	#310 810 1
60x16x2	60x17.5x2	60x17.5x2	60x17.7x2	60x17.7x2	60x16x2	60x16x2	60x16x2

Wedge	Allen screw	Allen key
#199 049 0	#193 026 5	#194 003 4
L = 57.5	M6x16	S3

Cutting



Grooving

Rebating

Profiling

Jointing

Frame & Panel door

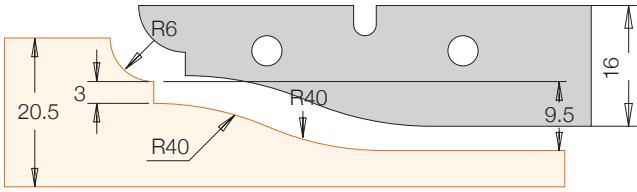
Lamello

Multi Profile system

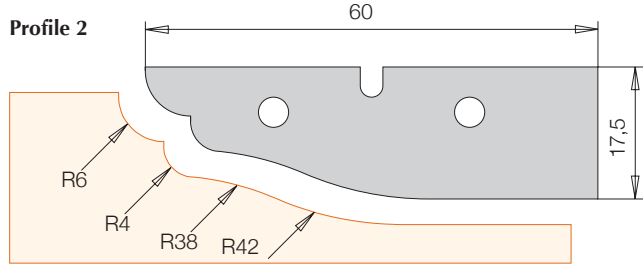


Raised Panel Cutter (cont)

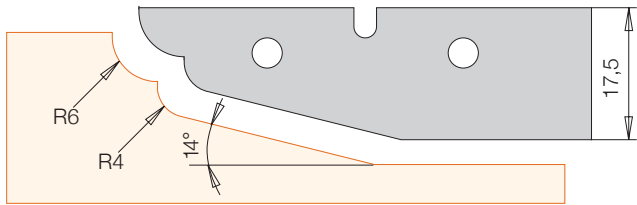
Profile 1



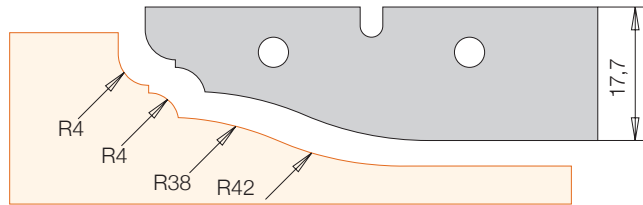
Profile 2



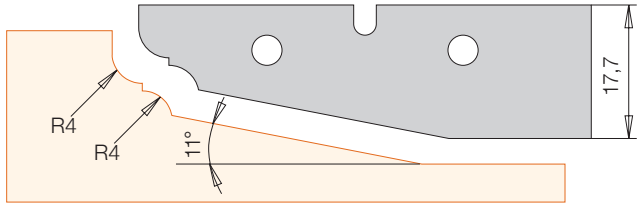
Profile 3



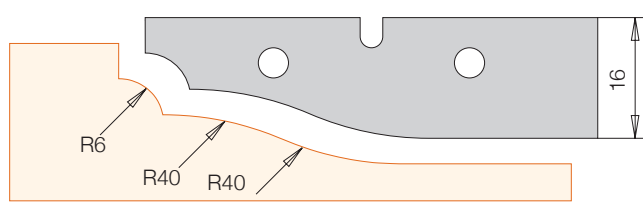
Profile 4



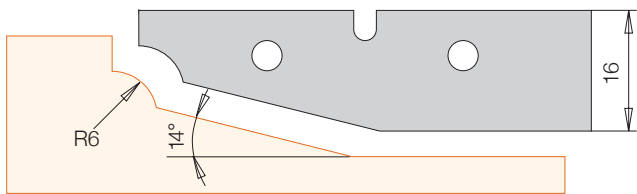
Profile 5



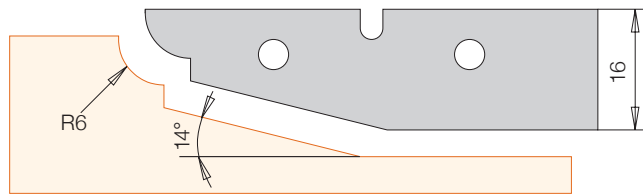
Profile 6



Profile 7



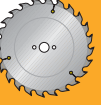
Profile 8



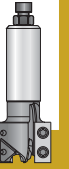
scale-1:1

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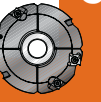
Sawing



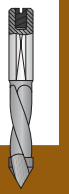
CNC



Cutting



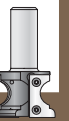
Drilling



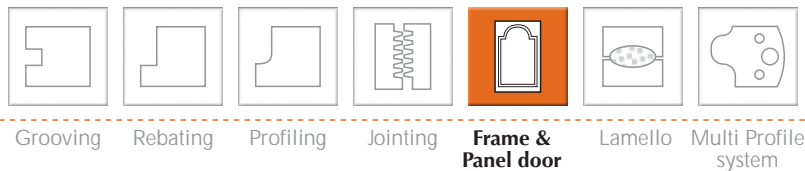
Routing



Custom Tooling



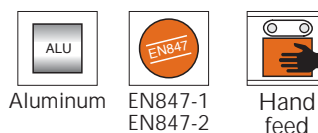
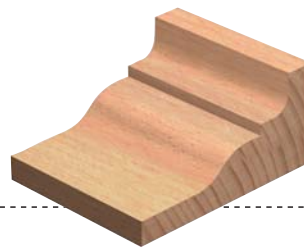
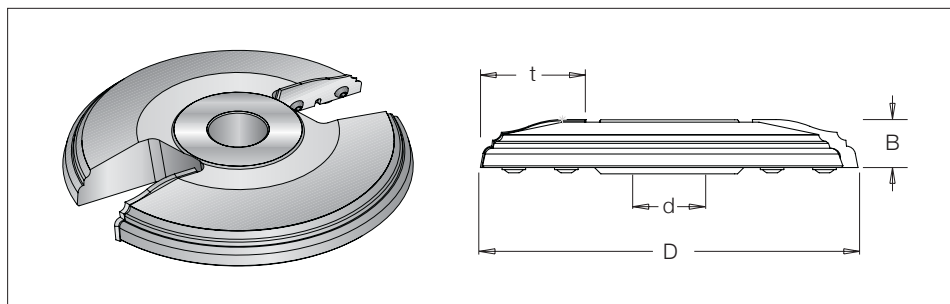
Cutting



Grooving Rebating Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

Raised Panel Cutter

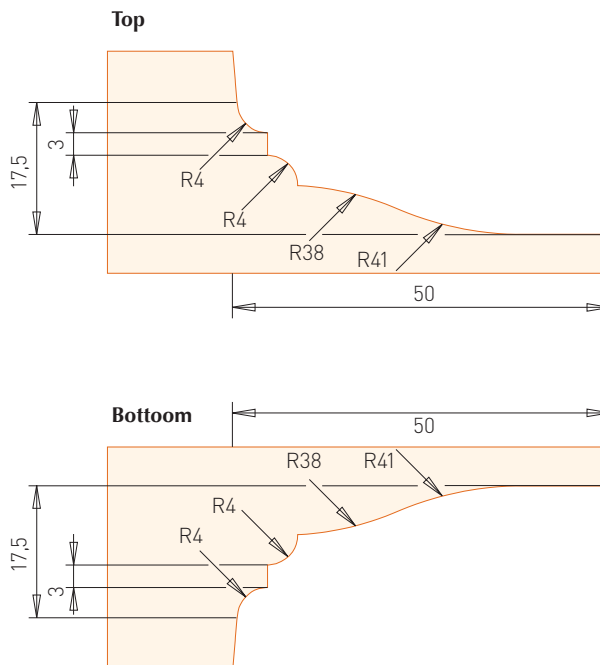
Cutterhead in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for producing raised panel profiles in softwood, hardwood and man-made boards on a spindle moulder.



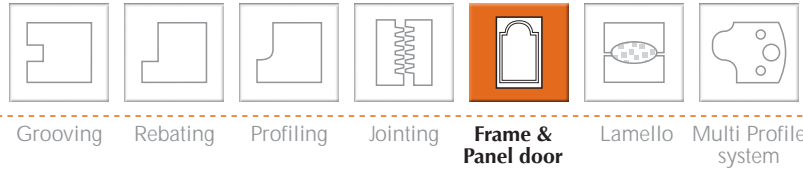
øD	B	Version	Code No.	Teeth	ød	Max. t	n
180	26	Top	751 040 1	2	30	50	4,200 - 7,000
180	26	Bottom	751 045 1	2	30	50	4,200 - 7,000

Spare parts:

Version Top	T.C. Blade Profile 1	T.C. Blade Profile 2	T.C. Blade Profile 3	T.C. Blade Profile 4	T.C. Blade Profile 5	T.C. Blade Profile 6	Allen screw #193 078 5 M5x8	Allen key #194 003 5 S3
	#310 812 0 50x25x2	#310 813 0 50x25x2	#310 810 8 50x25x2	#310 813 1 50x25x2	#310 811 3 50x25x2	#310 813 2 50x25x2		
Version Bottom	#310 812 0 L 50x25x2	#310 813 0 L 50x25x2	#310 810 8 L 50x25x2	#310 813 1 L 50x25x2	#310 811 3 L 50x25x2	#310 813 2 L 50x25x2		

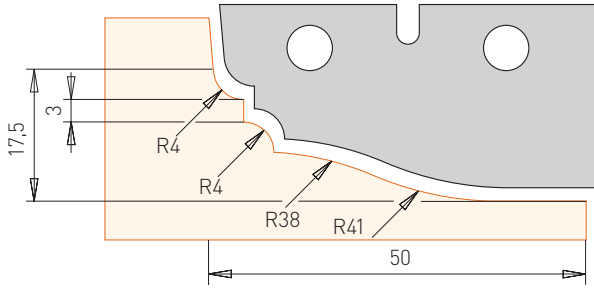


Cutting

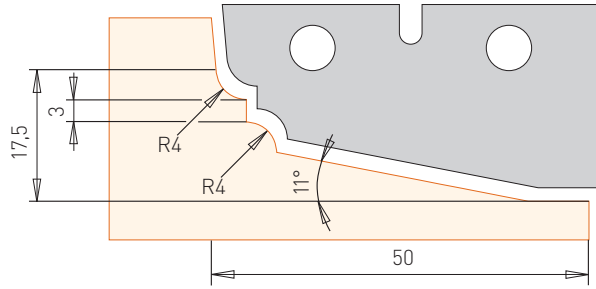


Raised Panel Cutter (cont)

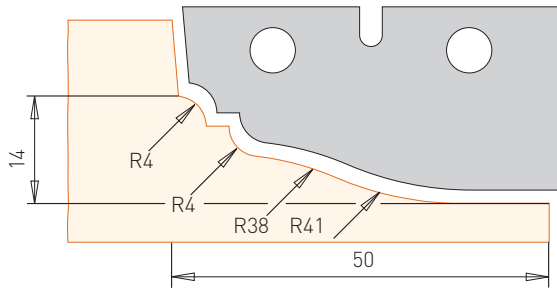
Profile 1



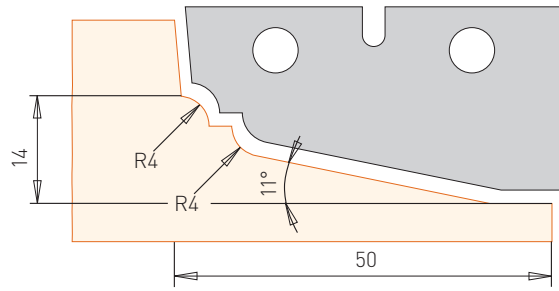
Profile 2



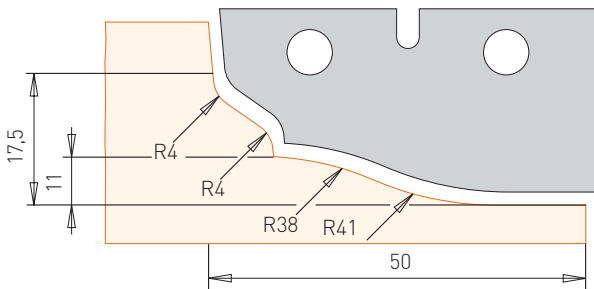
Profile 3



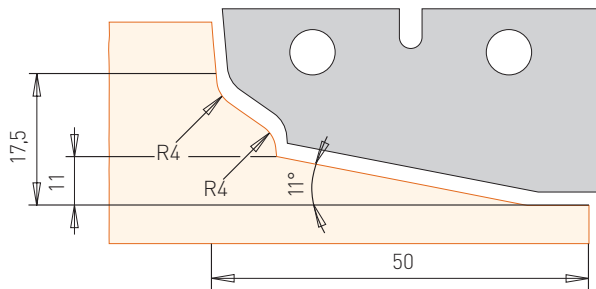
Profile 4



Profile 5



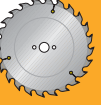
Profile 6



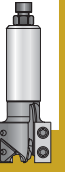
scale-1:1

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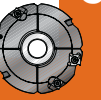
Sawing



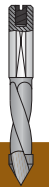
CNC



Cutting



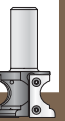
Drilling



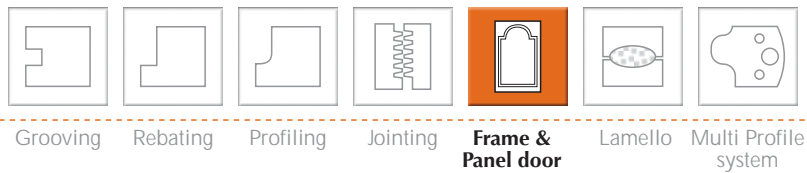
Routing



Custom Tooling



Cutting



Grooving

Rebating

Profiling

Jointing

Frame & Panel door

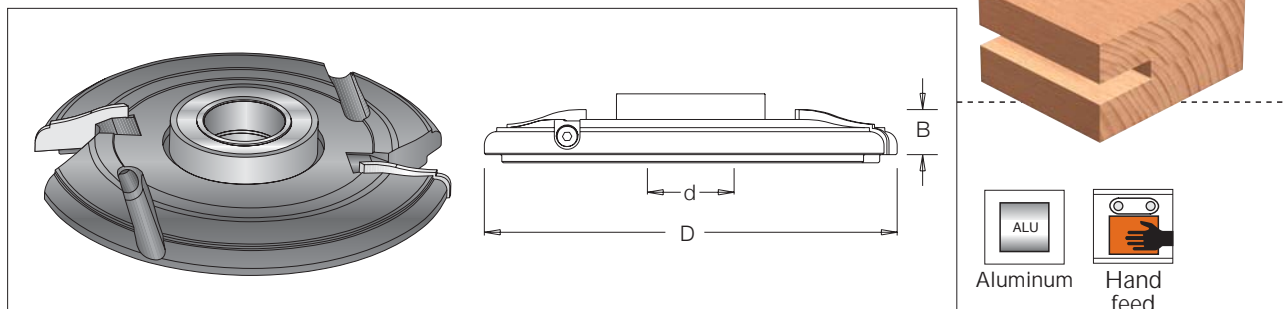
Lamello

Multi Profile system



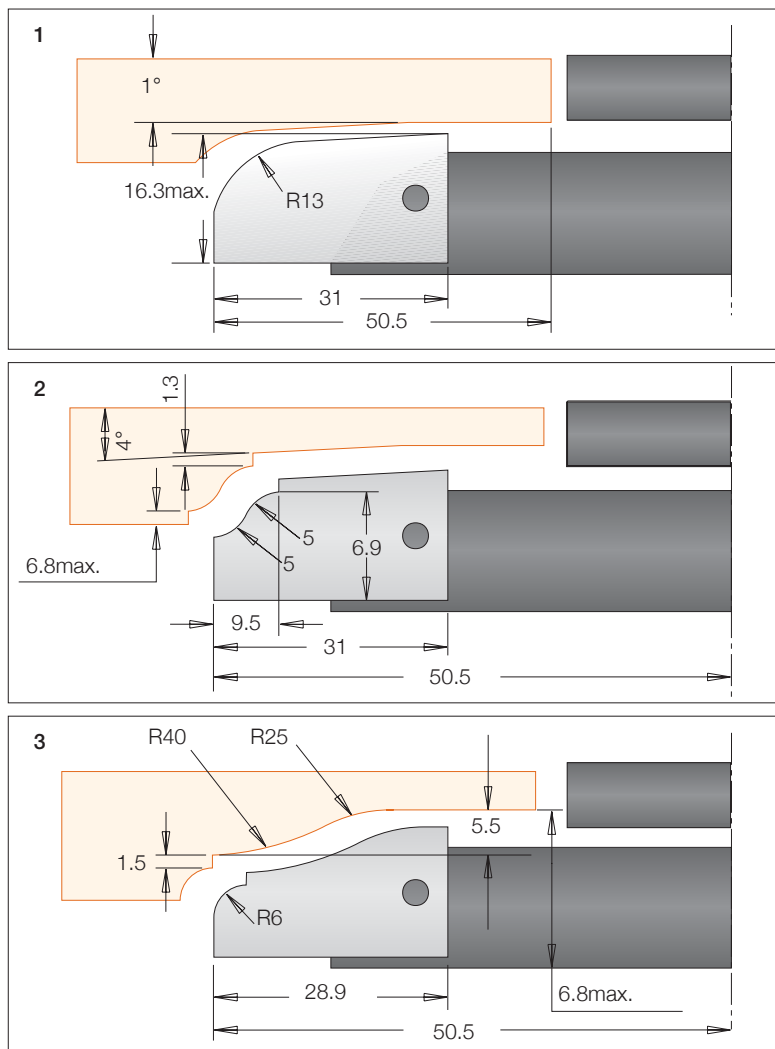
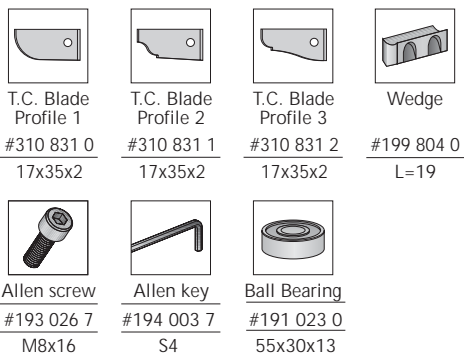
Raised Panel

Cutterhead in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for producing various raised panel profiles in softwood, hardwood and man-made boards on a spindle moulder. Same tool body accepts all three different profiles.



øD	B	Code No.	Profile	ød	n
156	17	742 027 1	1	30	5,000 - 9,000
	17	742 037 1	2	30	5,000 - 9,000
	17	742 047 1	3	30	5,000 - 9,000
Set	17	742 007 1	1+2+3	30	5,000 - 9,000

Spare parts:



scale-1:1

Index

Sawing

CNC

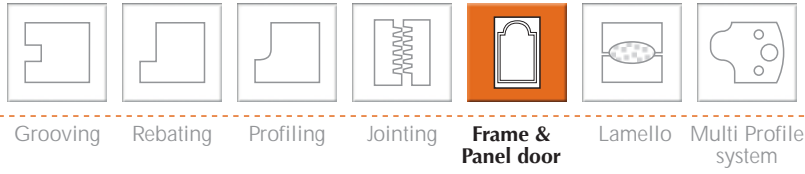
Cutting

Drilling

Routing

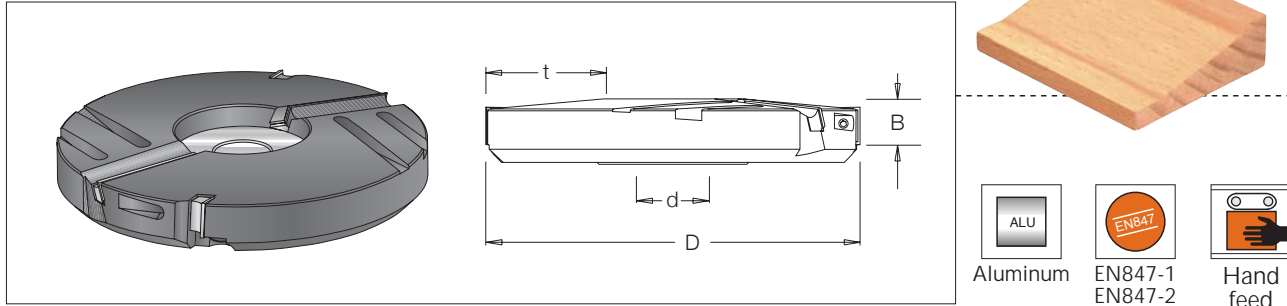
Custom Tooling

Cutting



Raised Panel Cutter

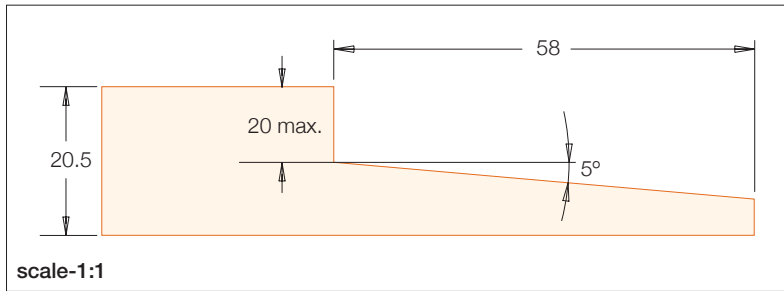
Cutterhead in hard wearing aluminium, complete with two disposable tungsten carbide knives and two scribes. Suitable for producing raised panel profiles in softwood, hardwood and man-made boards on a spindle moulder.



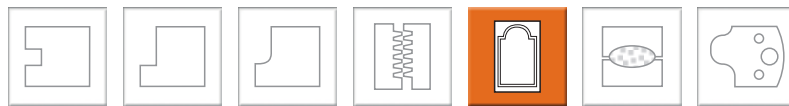
$\varnothing D$	B	Code No.	Teeth	$\varnothing d$	Max. t	n
200	25	751 010 1	2+2	30	58	3,800 - 6,500

Spare parts:

T.C. Blade	T.C. Blade	Wedge	Wedge	Allen screw	Allen key	Allen screw	Allen key
#310 722 0	#300 053 1	#199 032 7	#199 033 5	#193 026 5	#194 003 4	#193 071 0	#194 020 0
20x12x1.5	60x12x1.5	L = 17	L = 58	M6x16	S3	M4x16	S2



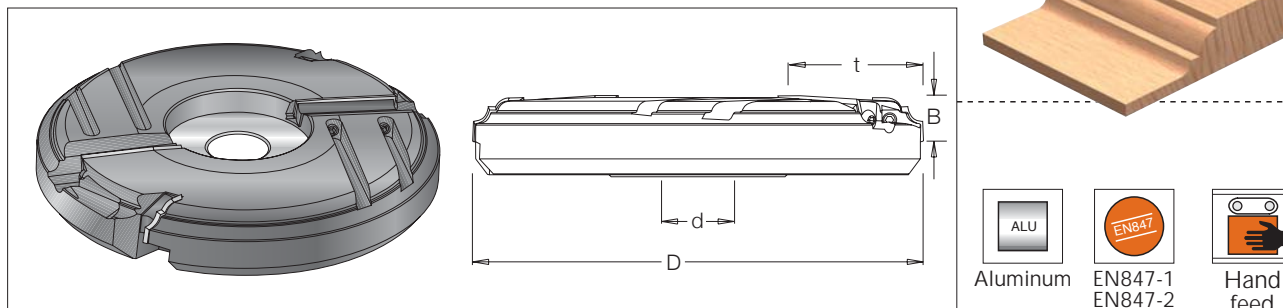
Cutting



Grooving Rebating Profiling Jointing **Frame & Panel door** Lamello Multi Profile system

Raised Panel Cutter

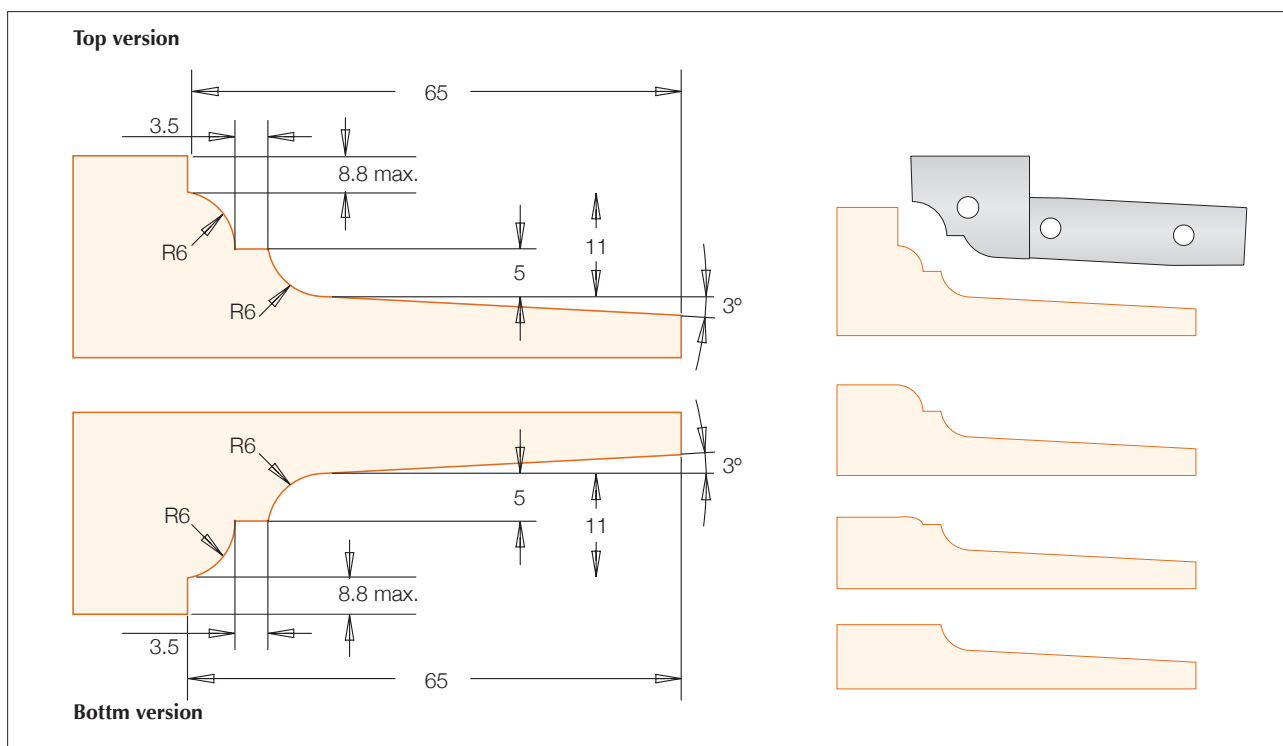
Cutterheads in hard wearing aluminium, complete with two disposable tungsten carbide knives and two scribes. Suitable for producing various raised panel profiles in softwood, hardwood and man-made boards. Raising or lowering the cutterhead on the spindle moulder produces different profiles.



øD	B	Version	Code No.	Teeth	ød	Max. t	n
200	20	Top	751 002 1	2+2	30	52	3,800 - 6,500
	20	Bottom	751 052 1	2+2	30	52	3,800 - 6,500

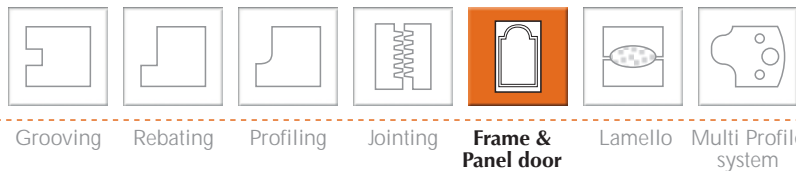
Spare parts:

Top version	#310 851 0 20x23x2	#310 851 1 50x12x1.5	#199 039 5 L = 18	#199 040 5 L = 48	#193 026 5 M6x16	#193 072 0 M6xM4x16	#194 020 0 S2	#194 003 4 S3
Bottom version	#310 851 0 L 20x23x2	#310 851 1 L 50x12x1.5	#199 040 6 L = 18	#199 039 6 L = 48	#193 026 5 M6x16	#193 072 0 M6xM4x16	#194 020 0 S2	#194 003 4 S3



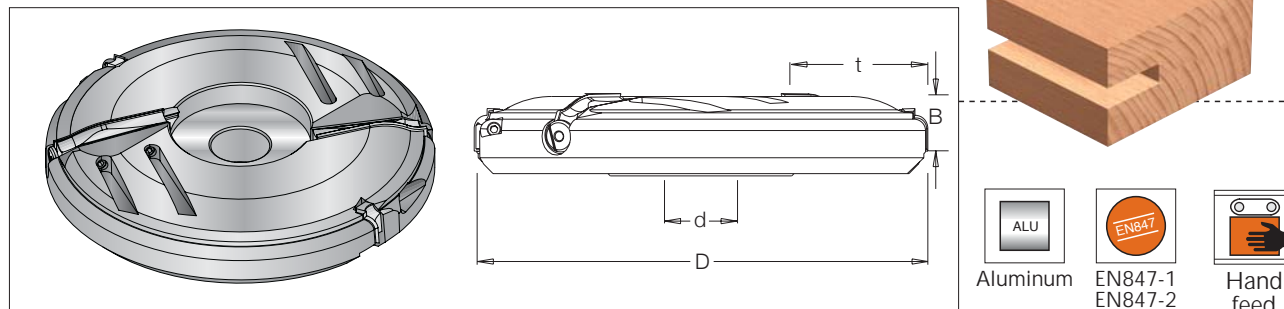
scale-1:1

Cutting



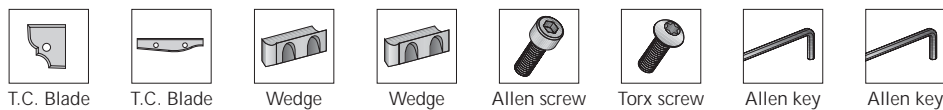
Raised Panel Cutter

Cutterheads in hard wearing aluminium, complete with two disposable tungsten carbide knives and two scribes. Suitable for producing various raised panel profiles in softwood, hardwood and man-made boards. Raising or lowering the cutterhead on the spindle moulder produces different profiles.

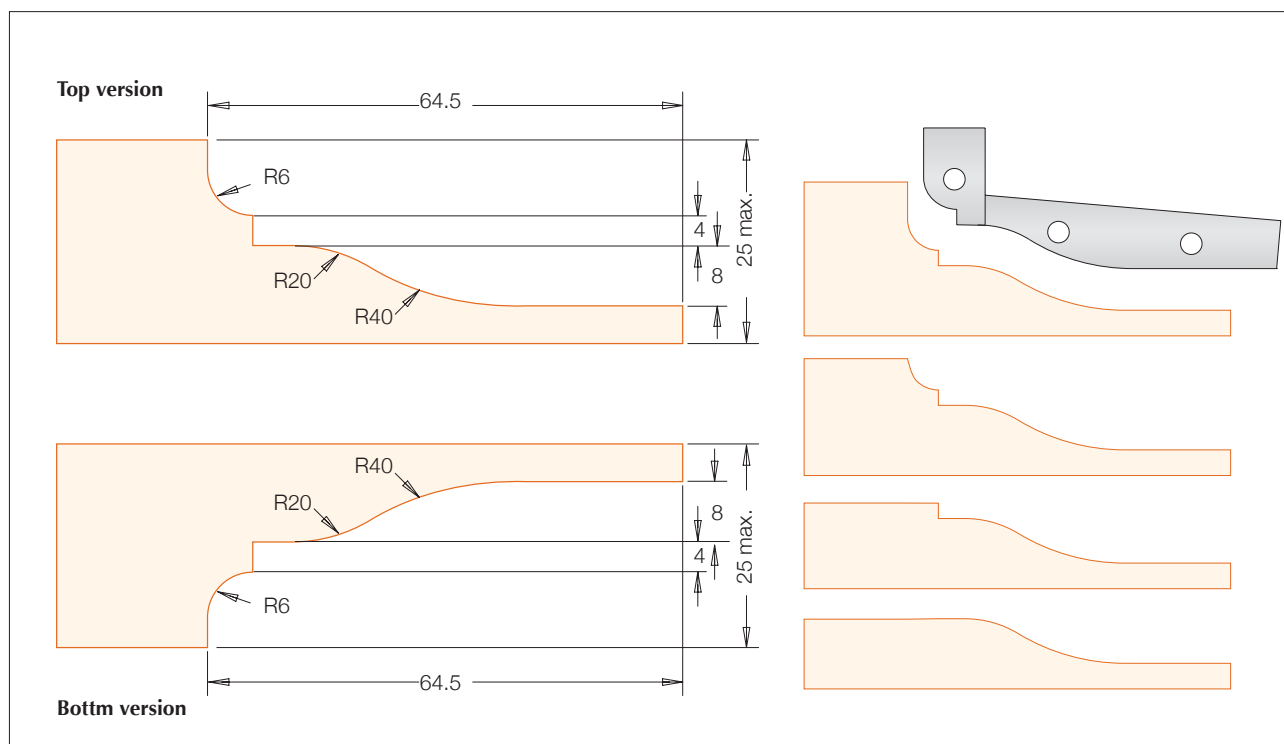


øD	B	Version	Code No.	Teeth	ød	Max. t	n
200	24	Top	751 001 1	2+2	30	64.5	3,800 - 6,500
	24	Bottom	751 051 1	2+2	30	64.5	3,800 - 6,500

Spare parts:



	T.C. Blade	Wedge	Allen screw	Torx screw	Allen key
Top version	#310 850 3 19x12x2	#310 850 9 59x12x1.5 L = 17	#199 037 0 L = 57	#193 026 5 M6x16	#193 072 0 M6xM4x16
Bottom version	#310 850 3 L 19x12x2	#310 850 9 L 59x12x1.5 L = 17	#199 037 1 L = 57	#193 026 5 M6x16	#193 072 0 M6xM4x16



scale-1:1

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Sawing

CNC

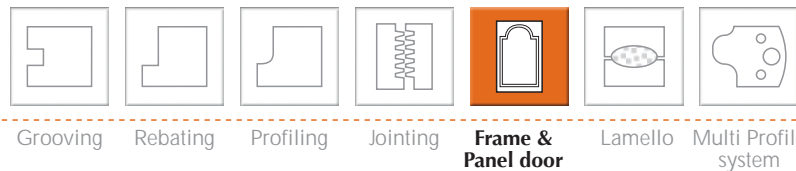
Cutting

Drilling

Routing

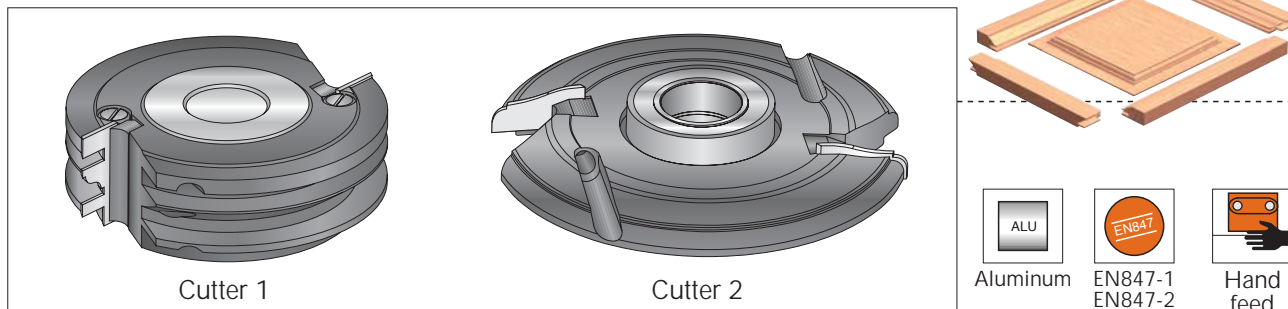
Custom Tooling

Cutting



Isis - Combine Set for Raised Panel and Tongue & Groove

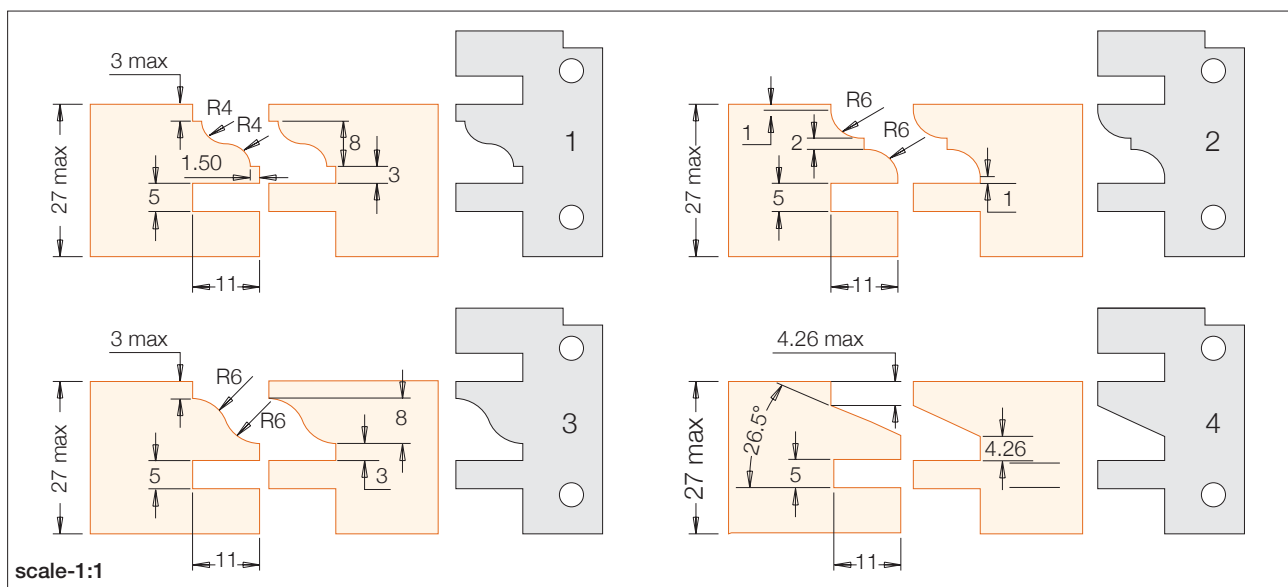
Two piece cutterhead set for producing various rail and stile and raised panel profiles for making complete cabinet doors. Cutterheads have disposable tungsten carbide knives. Full details of separate cutterheads are shown on pages 66 and 67. Please specify profile of each cutter when ordering.



Set	Cutters include	Code No.	Profile type
Set 1	1 & 2	742 050 1	By customer

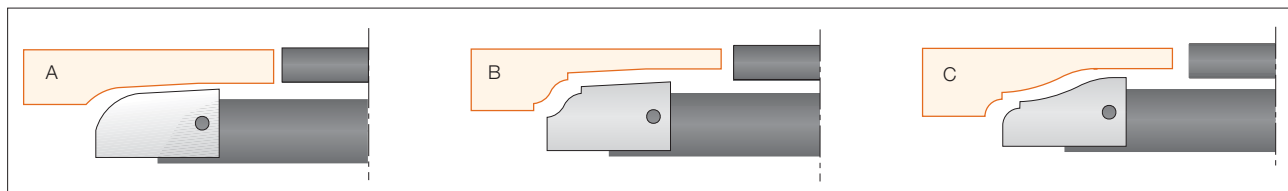
Cutter No.1	øD	Code No.	B	Profile	Teeth	ød	n
	120	742 031 1	40	1	2	30	8,400
	120	742 032 1	40	2	2	30	8,400
	120	742 033 1	40	3	2	30	8,400
	120	742 034 1	40	4	2	30	8,400

⚠ Spare parts:
Details on page 2.41

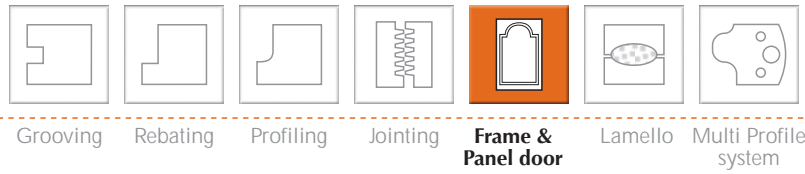


Cutter No.2	øD	Code No.	B	Profile	Teeth	ød	n
	156	742 027 1	17	A	2	30	9,000
	156	742 037 1	17	B	2	30	9,000
	156	742 047 1	17	C	2	30	9,000

⚠ Spare parts:
Details on page 2.42



Cutting



Index

Sawing

CNC

Cutting

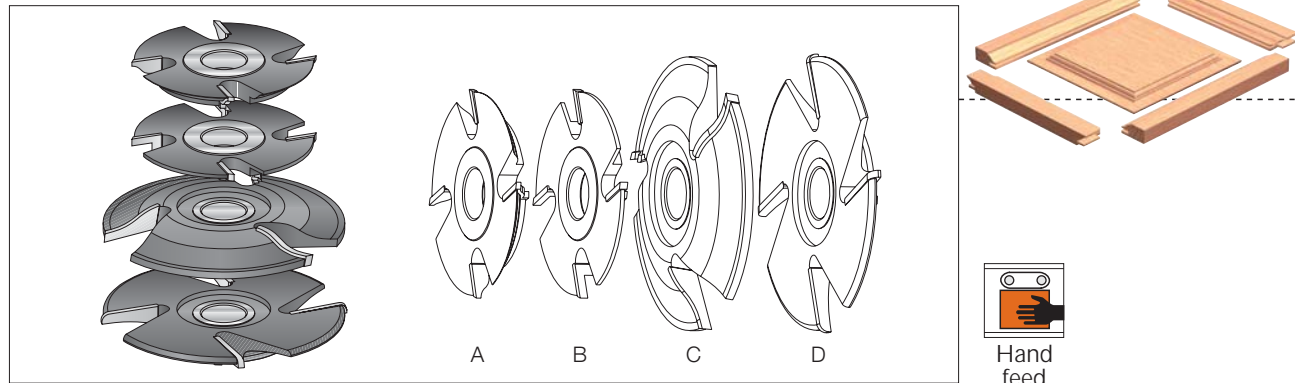
Drilling

Routing

Custom Tooling

Combined Set - for Raised Panel and Tongue & Groove

Four piece cutterhead set for producing two types of rail and stile and two types of raised panel profile in softwood, hardwood and man-made boards. Cutterheads have three or four tungsten carbide tips. Set comes complete with necessary ball bearing guides.



	øD	B	Code No.	Teeth	ød	n
Complete Set			711 146 1		30	5200-9000
Cutter A	125	14	711 131 1	4	30	5200-9000
Cutter B	125	11	711 132 1	4	30	5200-9000
Cutter C	167	19	711 136 1	3	30	5200-9000
Cutter D	167	21	711 141 1	4	30	5200-9000

! The set includes 4 cutters and 2 ball bearings that enable the production of 2 types of frames and 2 types of raised panels.

Spare parts:

Ball Bearing #191 050 0 97x15x30	Ball Bearing #191 023 0 55x13x30

