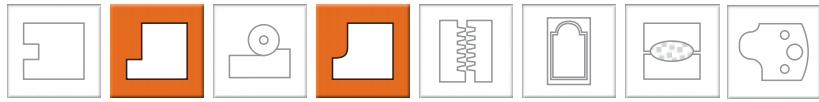
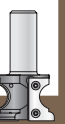
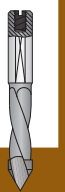
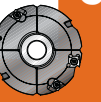
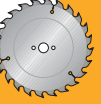


# Cutting

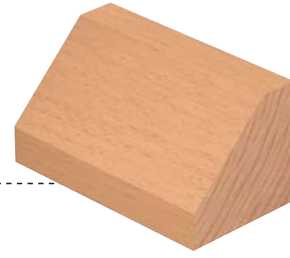
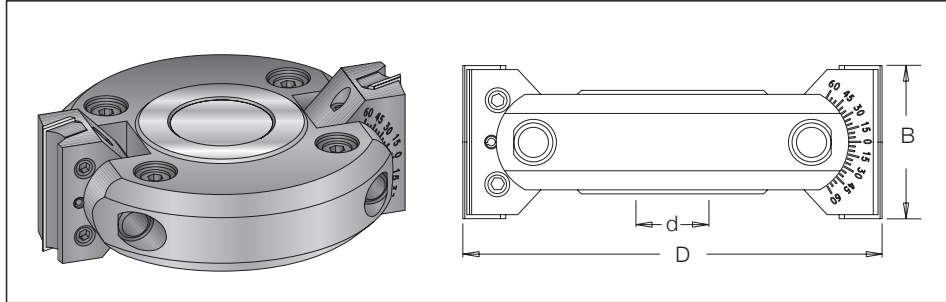


Grooving   **Rebating**   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system



## Adjustable Beveling Cutter

Cutterhead bodies available in hard wearing aluminium or steel, complete with disposable tungsten carbide knives. Suitable for producing chamfer cuts at various angles in softwood, hardwood and man-made boards on a spindle moulder. Cutting angle can be adjusted in 7.5° steps by using notched scale. Fine adjustment of 1° is also possible.



EN847-1  
EN847-2

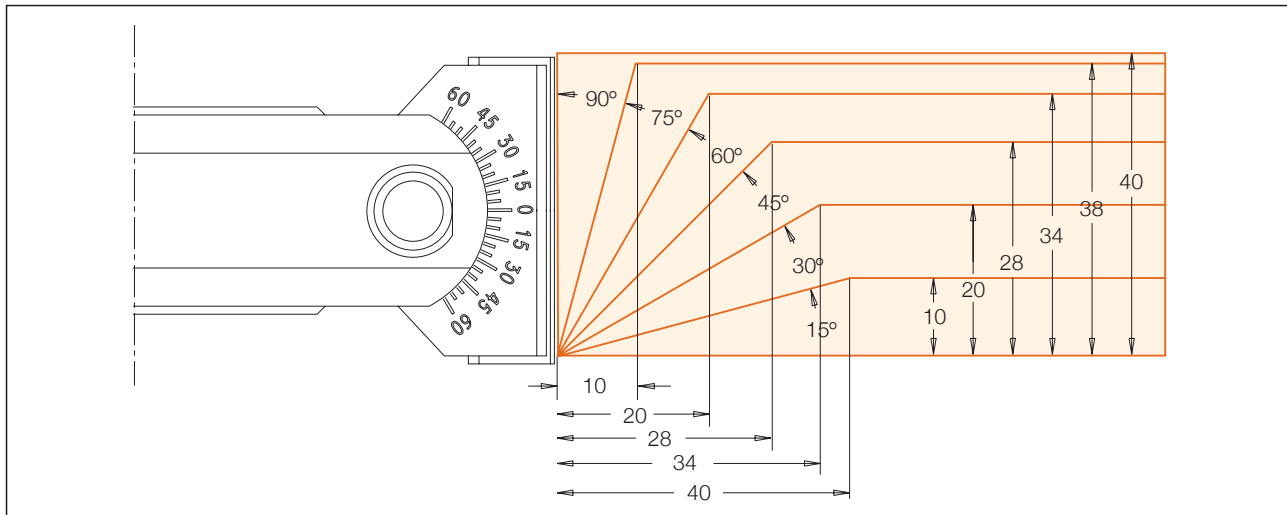
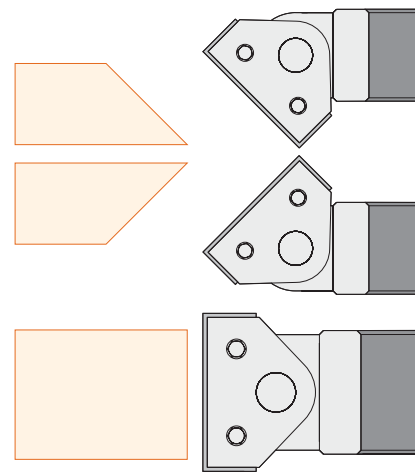
Hand feed

øD	B	Code No.	a	ød	n
110	40	734 014 1	-45.0° → +45.0°	30	7,000 - 9,000
120	40	734 015 1 *	-45.0° → +45.0°	30	6,000 - 8,500
130	50	734 016 1	-67.5° → +67.5°	30	5,000 - 8,500
150	50	734 017 1	-90.0° → +90.0°	30	5,100 - 7,400

⚠ \* Aluminum  
Fast tuning angle of 7.5° step  
Fine tuning angle of 1°

### Spare parts:

	T.C. Blade	Wedge	Allen screw	Locking wedge	Allen key
<b>B= 40mm</b>	#300 052 8 40x12x1.5	#199 082 0 L=38	#193 049 4 M6x8	#199 403 1	#194 003 5 S3
<b>B= 50mm</b>	#310 125 0 50x12x1.5	#199 083 0 L=48	#193 049 4 M6x8	#199 4031	#194 003 5 S3



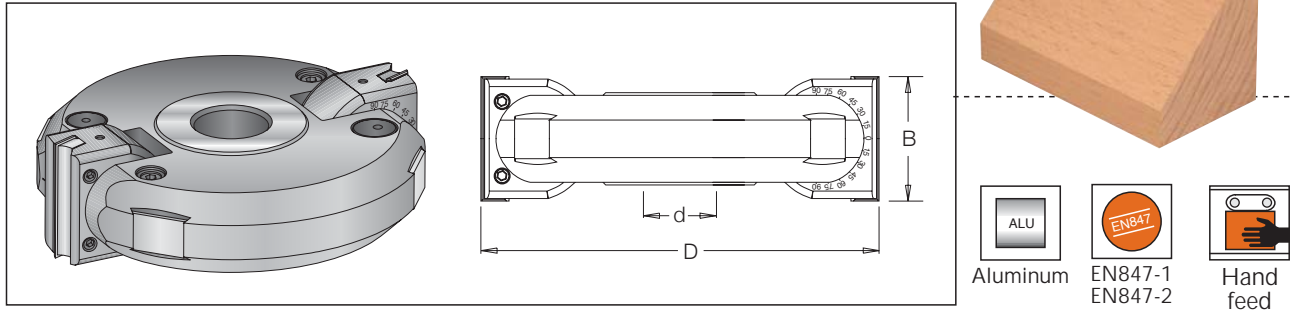
# Cutting



Grooving   **Rebating**   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Adjustable Beveling Cutter

Cutterhead bodies available in hard wearing aluminium complete with disposable tungsten carbide knives. Suitable for producing chamfer cuts at various angles in softwood, hardwood and man-made boards on a spindle moulder. Fine adjustment of the cutting angle in 1° steps is possible by using the special geared mechanism.



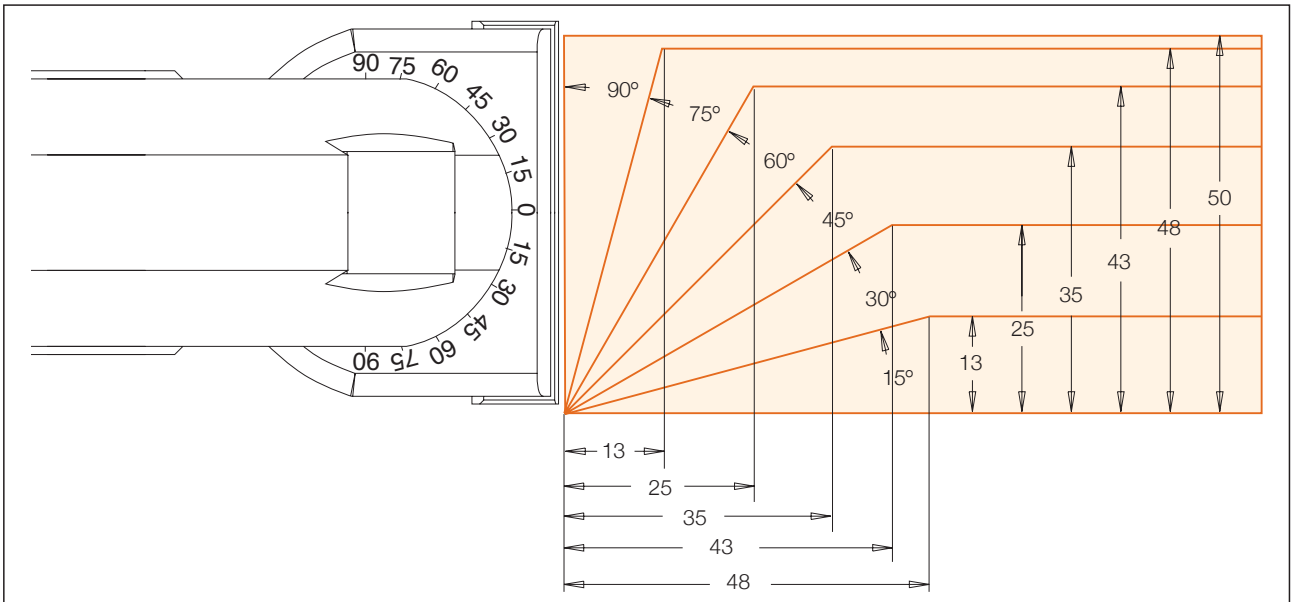
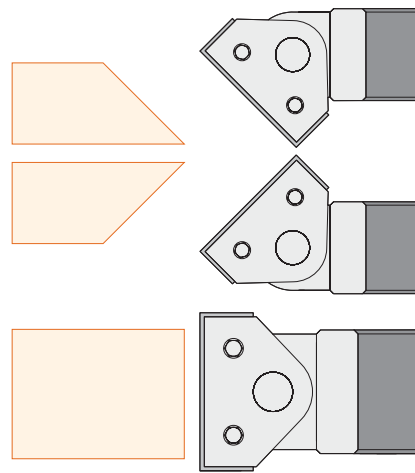
øD	B	Code No.	a	ød	n
160	50	734 030 1	-90° → +90°	30	4,800 - 6,000
170	60	734 035 1	-90° → +90°	30	4,500 - 6,000

⚠ A Special mechanism to enable fine tuning angle of 1°.

### Spare parts:



	T.C. Blade	Wedge	Allen screw	Locking wedge	Allen key
<b>B= 50mm</b>	#310 125 0 50x12x1.5	#199 080 0 L=48	#193 065 0 M6x10	#199 403 0	#194 003 5 S3
<b>B= 60mm</b>	#300 053 1 60x12x1.5	#199 081 0 L=58	#193 065 0 M6x10	#199 403 0	#194 003 5 S3



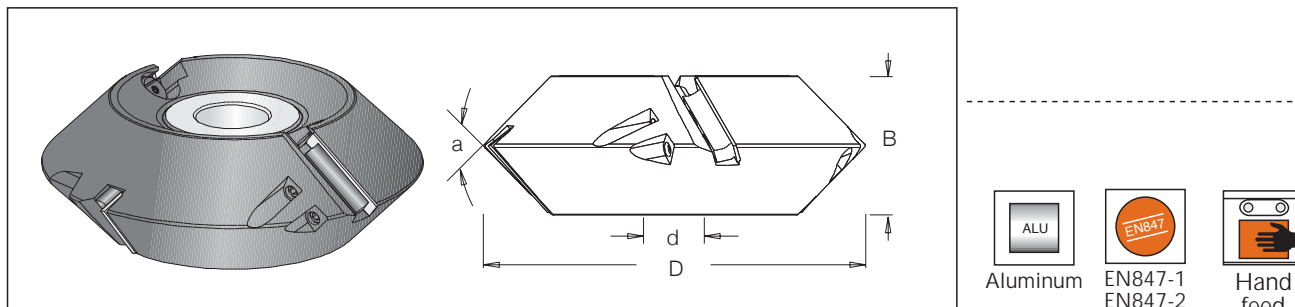
# Cutting



Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Folding, jointing, rebating and chamfering cutter

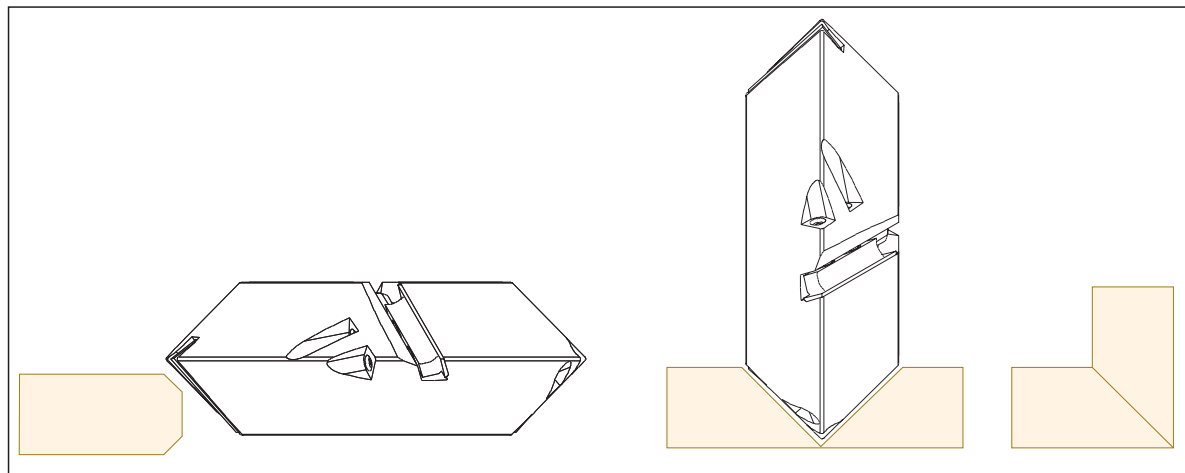
Hard wearing aluminum body, complete with 2 + 2 down shears. Disposable straight knives, creating V shape. Suitable for rebating, chamfering, table legs jointing and V shape slots in soft and hardwood and laminate particleboards.



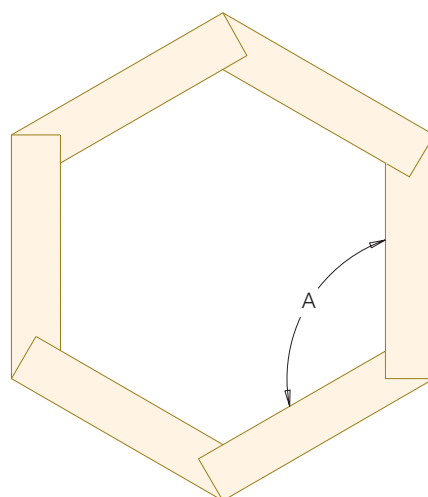
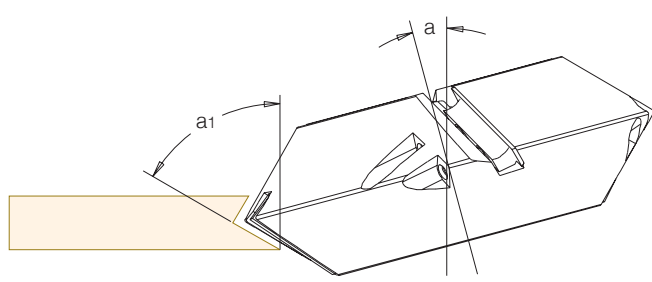
øD	a	B	Code No.	Teeth	ød	n
160	90°	56	733 510 1	4	30	5,000 - 8,000

### Spare parts:

T.C. Blade	Wedge	Allen screw	Allen screw	Allen key	Allen key
#300 052 8 40x12x1.5	#199 040 2 L=32	#193 026 5 M6x16	#193 071 0 M4x16	#194 003 5 S3	#194 020 0 S2



number of edge	A	a	a1
5	108	9	54
6	120	15	60
8	135	22.5	67.5
10	144	27	72
12	150	30	75



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Jointing



Frame &  
Panel door



Lamello

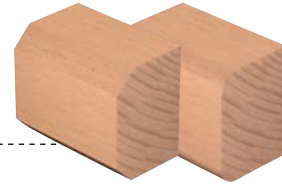
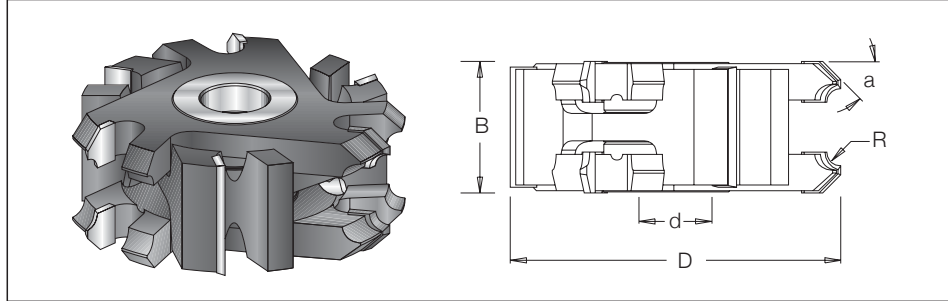


Multi Profile  
system



## Adjustable Rounding & Chamfering Cutter Set

Hard wearing steel body complete with tungsten carbide knives. Three piece set suitable for rounding over or chamfering various thicknesses of softwood, hardwood and man-made boards on a spindle moulder. Cutting width can be adjusted by using supplied spacer rings.



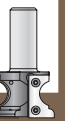
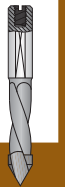
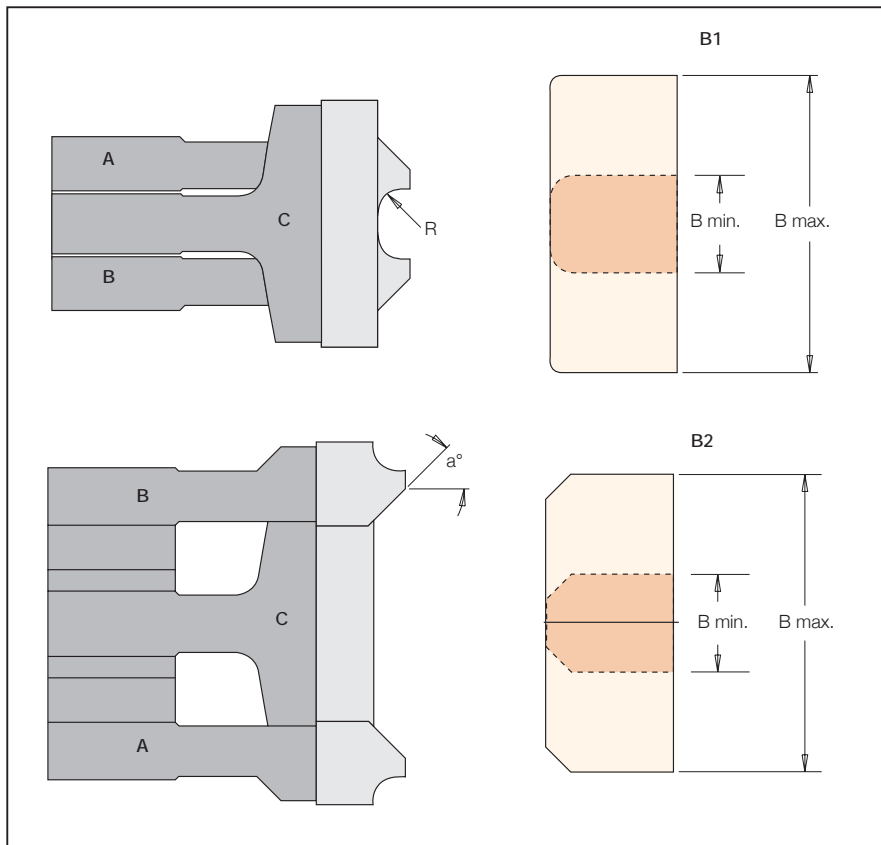
	øD	B1 min-max	B2 min-max	Code No.	Teeth	R	a	ød	n
Complete	160	17-60	15-45	705 080 1	3	8	45°	30	4,800 - 8,400
Cutter A	160	18		705 081 1	3	8	45°	30	
Cutter B	160	21		705 082 1	3	8	45°	30	
Cutter C	140	53		705 090 1	3			30	
Complete	154	15-60	15-45	705 070 1	3	5	45°	30	5,200 - 9,000
Cutter A	154	18		705 071 1	3	5	45°	30	
Cutter B	154	18		705 072 1	3	5	45°	30	
Cutter C	140	53		705 090 1	3			30	

### Spare parts:



Spacer set

#192 700 1



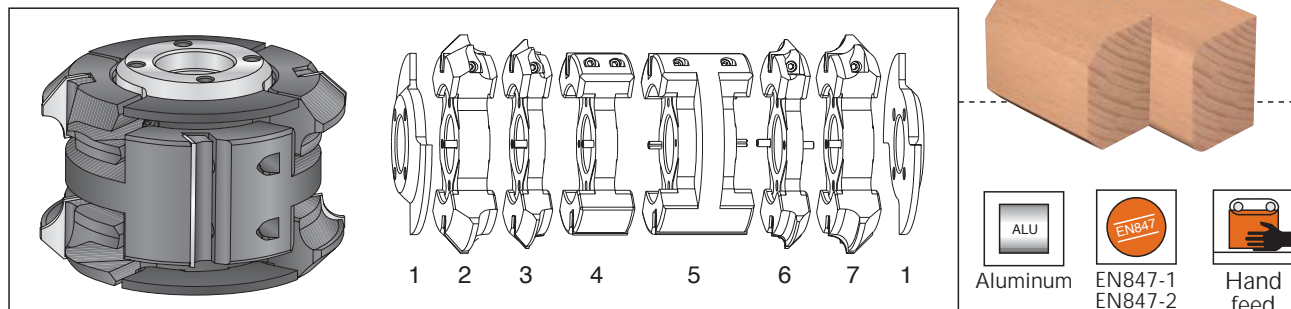
# Cutting



Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Adjustable Rounding & Chamfering Cutter Set

Hard wearing aluminium body complete with disposable tungsten carbide knives. Four types of set suitable for rounding over or chamfering softwood, hardwood and man-made boards on a spindle moulder. Cutting width dependant on set ordered, but it is possible to machine timber from 19 – 70mm wide. Cutting width can be adjusted by using supplied spacer rings.



	øD	R	Code No.	B	Cutter	ød	n
Set A1	113	2-5	752 002 1	19-44	1,3,4,6,1	30	7600-10000
Straight cutter	100		732 003 1	30	4	30	
Left cutter	113	2-5	752 012 1	16	3	30	
Right cutter	113	2-5	752 022 1	16	6	30	
Covering plate	98		752 020 1	9	1	30	
Set A2	113	2-5	752 003 1	39-64	1,3,5,6,1	30	7600-10000
Straight cutter	100		732 004 1	50	5	30	
Left cutter	113	2-5	752 012 1	16	3	30	
Right cutter	113	2-5	752 022 1	16	6	30	
Covering plate	98		752 020 1	9	1	30	
Set B1	118	6-10	752 004 1	25-50	1,2,4,7,1	30	7600-10000
Straight cutter	100		732 003 1	30	4	30	
Left cutter	118	6-10	752 014 1	24	2	30	
Right cutter	118	6-10	752 024 1	24	6	30	
Covering plate	98		752 020 1	9	1	30	
Set B2	118	6-10	752 005 1	45-70	1,2,5,7,1	30	7600-10000
Straight cutter	100		732 004 1	50	5	30	
Left cutter	118	6-10	752 014 1	24	2	30	
Right cutter	118	6-10	752 024 1	24	7	30	
Covering plate	98		752 020 1	9	1	30	

⚠ Available in 40mm & 50mm bore with bigger cutting diameter.

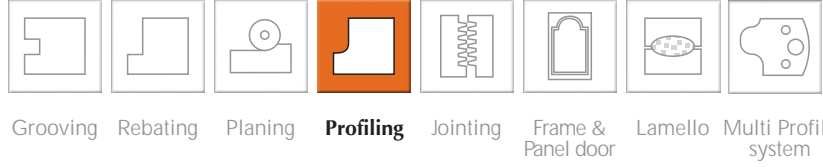


	R	Right	Left
T.C. Blades	2	300 950 2	300 950 2L
T.C. Blades	3	300 950 3	300 950 3L
T.C. Blades	4	300 950 4	300 950 4L
T.C. Blades	5	300 950 5	300 950 5L
T.C. Blades	6	300 950 6	300 950 6L
T.C. Blades	7	300 950 7	300 950 7L
T.C. Blades	8	300 950 8	300 950 8L
T.C. Blades	9	300 950 9	300 950 9L
T.C. Blades	10	300 951 0	300 951 0L

	Code No.	
Wedge	199 065 0	L=14
Wedge	199 065 0	L=14
Wedge	199 065 0	L=14
Wedge	199 065 0	L=14
Wedge	199 066 0	L=22
Wedge	199 066 0	L=22
Wedge	199 066 0	L=22
Wedge	199 066 0	L=22
Wedge	199 066 0	L=22



# Cutting



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## Adjustable Rounding & Chamfering Cutter Set (Con't 3.28)

### Spare parts:



T.C. Blade



Wedge



Space set



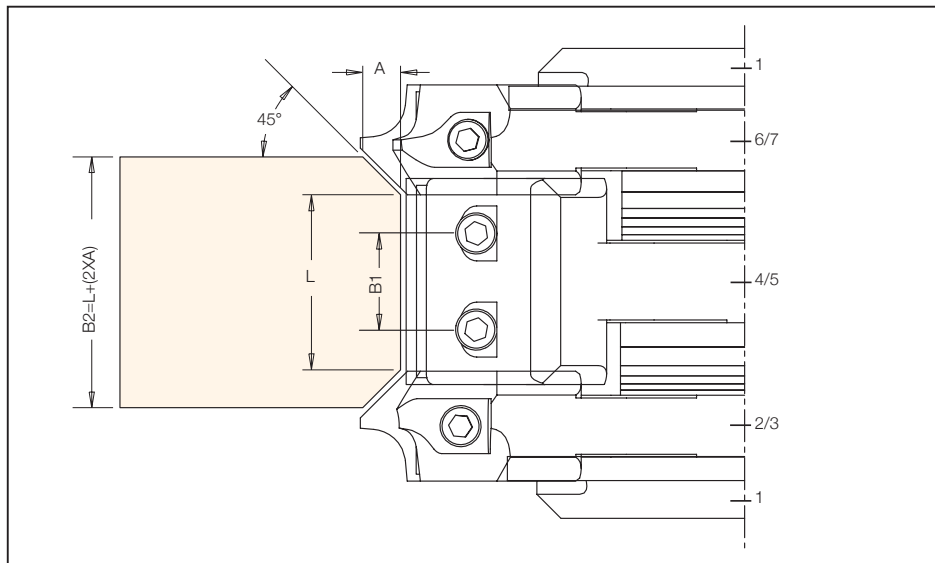
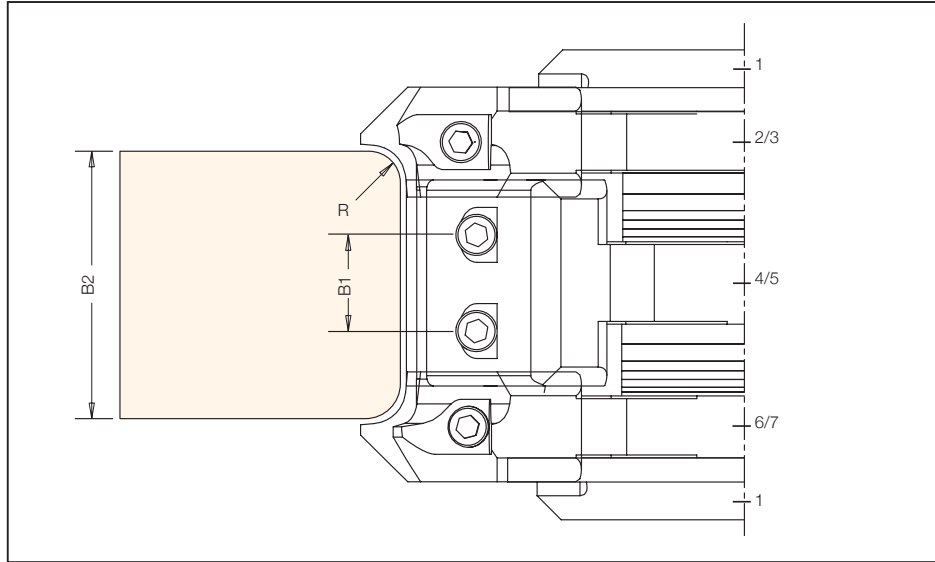
Allen screw



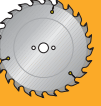
Allen key

<b>B= 30</b>	#310 123 0 30x12x1.5	#199 067 0 L=28	#192 790 1 D=60 B=25	#193 026 5 M6x16	#1940035 S3
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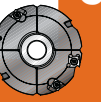
<b>B= 50</b>	#310 125 0 50x12x1.5	#199 068 0 L=48	#192 790 1 D=60 B=25	#193 026 5 M6x16	#1940035 S3
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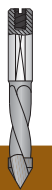
Sawing



CNC



Cutting



Drilling



Routing



Custom Tooling

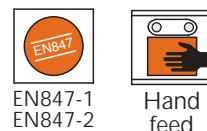
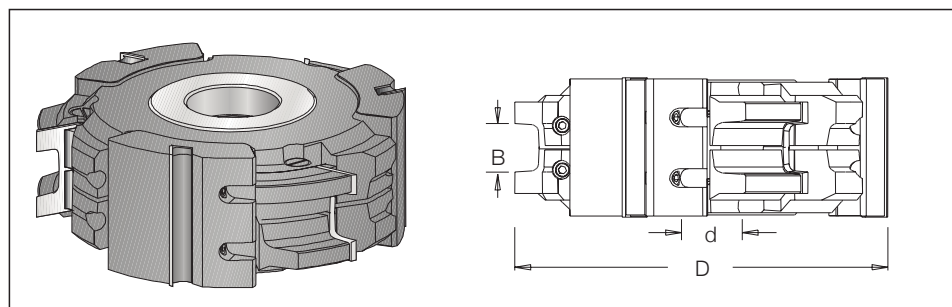
# Cutting



Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Adjustable Rounding & Rebating Cutter

Hard wearing steel body, 2 assembly options, 2 parts and 3 parts. Suitable for rounding and oversize in a radius between 3 - 10mm and 45° chamfering. 2 part assembly option for wood thickness between 6 - 20mm and 3 part assembly option for wood thickness 20 - 60mm. Suitable for soft and hardwood and all kinds of particle boards.

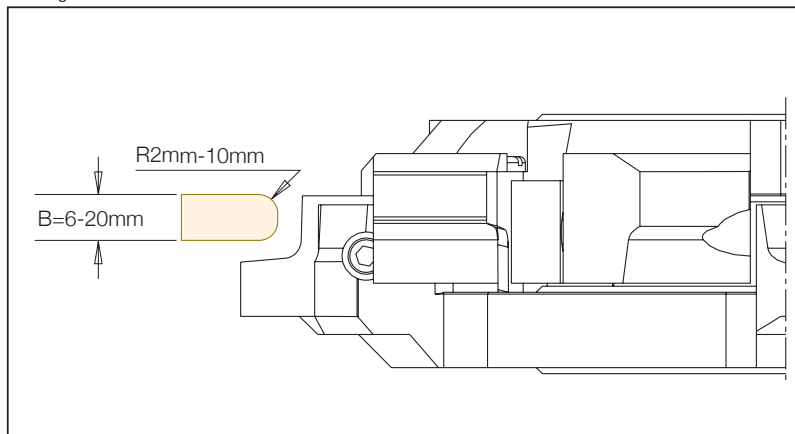


Config. 1	170	6.0-20	752 033 1	3+3	30	4,500 - 7,500
Config. 2	170	20-60	752 030 1	3+3+3	30	4,500 - 7,500
Top Cutter Body			752 032 1	3	30	
Straight Cutter Body			732 006 1	3	30	
Bottom Cutter Body			752 031 1	3	30	

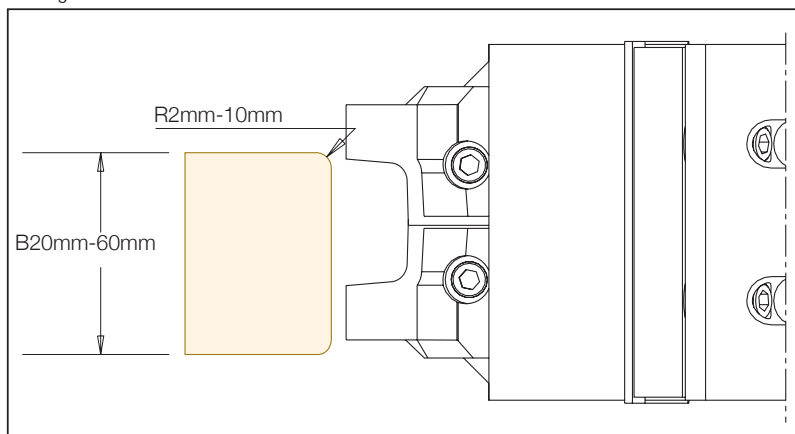
### Spare parts:

<b>T.C. Blade R= 1</b>	<b>T.C. Blade R= 2</b>	<b>T.C. Blade R= 3</b>	<b>T.C. Blade R= 4</b>	<b>T.C. Blade R= 5</b>	<b>T.C. Blade R= 6</b>	<b>T.C. Blade R= 7</b>	<b>T.C. Blade R= 8</b>
#310 890 1	#310 890 2	#310 890 3	#310 890 4	#310 890 5	#310 890 6	#310 890 7	#310 890 8
20x25x2	20x25x2	20x25x2	20x25x2	20x25x2	20x25x2	20x25x2	20x25x2
#310 890 1L	#310 890 2L	#310 890 3L	#310 890 4L	#310 890 5L	#310 890 6L	#310 890 7L	#310 890 8L
20x25x2	20x25x2	20x20x2	20x25x2	20x25x2	20x25x2	20x25x2	20x25x2
#300 053 1	#310 890 9	#310 890 9L	#310 891 0	#310 891 0L			
60x12x1.5	20x25x2	20x25x2	20x25x2	20x25x2			
#199 032 7							
L=17							
#199 033 7							
L=58							
192 693 0							
B=39							
#193 026 5							
M6x16							
#194 003 5							
S3							

Config. 1 - Two Parts



Config. 2 - Three Parts



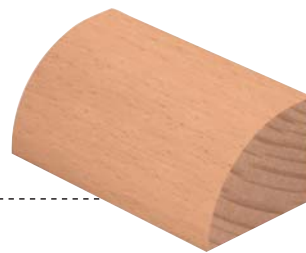
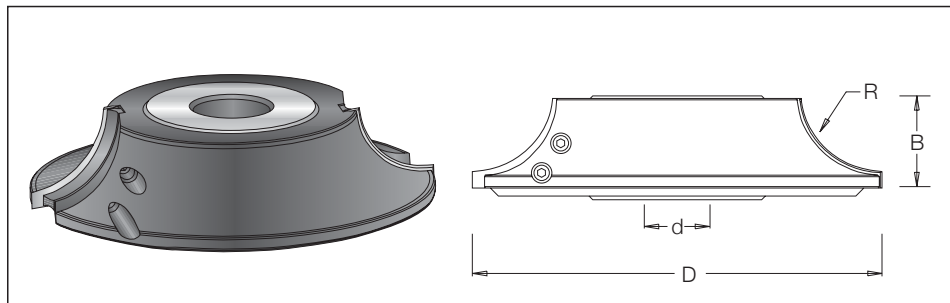
# Cutting



Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Rounding - Over Cutter

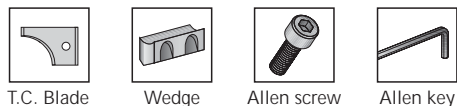
Hard wearing aluminium body complete with disposable tungsten carbide knives. Suitable for rounding over softwood, hardwood and man-made boards on a spindle moulder. Can be used with 100mm diameter bearing for shaping work.



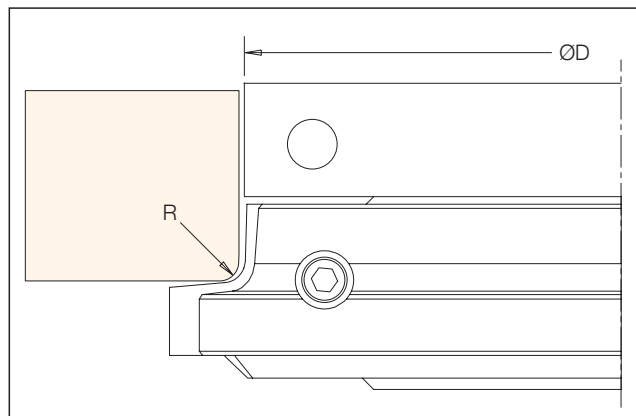
øD	R	Code No.	B	ød	n
120	3	752 423 1	20	30	6,400 - 10,000
	4	752 424 1	20	30	6,400 - 10,000
	5	752 425 1	20	30	6,400 - 10,000
	6	752 426 1	20	30	6,400 - 10,000
	8	752 428 1	20	30	6,400 - 10,000
	10	752 430 1	20	30	6,400 - 10,000
	3-10	752 410 1 (Set)	20	30	6,400 - 10,000
130	15	752 435 1	20	30	5,400 - 9,000
140	20	752 440 1	25	30	5,400 - 9,000
150	25	752 445 1	30	30	5,400 - 9,000
160	30	752 450 1	35	30	5,400 - 9,000

⚠ Can be used with ball bearing ø100 code No. 191 540 1.

### Spare parts:



	T.C. Blade	Wedge	Allen screw	Allen key
<b>R = 3</b>	#310 890 3 R=3	#199 032 7 L=17	#193 026 5 M6x16	#194 003 5 S3
<b>R = 4</b>	#310 890 4 R=4	#199 032 7 L=17	#193 026 5 M6x16	#194 003 5 S3
<b>R = 5</b>	#310 890 5 R=5	#199 032 7 L=17	#193 026 5 M6x16	#194 003 5 S3
<b>R = 6</b>	#310 890 6 R=6	#199 032 7 L=17	#193 026 5 M6x16	#194 003 5 S3
<b>R = 8</b>	#310 890 8 R=8	#199 032 7 L=17	#193 026 5 M6x16	#194 003 5 S3
<b>R = 10</b>	#310 891 0 R=10	#199 032 7 L=17	#193 026 5 M6x16	#194 003 5 S3
<b>R = 15</b>	#310 891 5 R=15	#199 032 7 L=17	#193 026 5 M6x16	#194 003 5 S3
<b>R = 20</b>	#310 892 0 R=20	#199 097 0 L=24	#193 026 5 M6x16	#194 003 5 S3
<b>R = 25</b>	#310 892 5 R=25	#199 098 0 L=29	#193 026 5 M6x16	#194 003 5 S3
<b>R = 30</b>	#310 893 0 R=30	#199 099 0 L=34	#193 026 5 M6x16	#194 003 5 S3





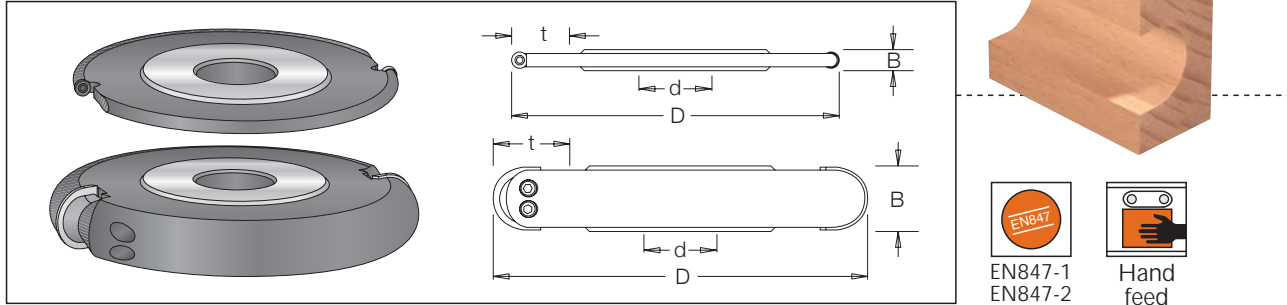
# Cutting



Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Convert Profile Cutter

Cutterhead bodies in hard wearing aluminium or steel, complete with disposable tungsten carbide knives. Suitable for producing various radii coves or rule joints in softwood, hardwood and man-made boards on a spindle moulder. All cutterheads can be used with a 120mm bearing for cutting uniform depth profiles.



øD	B	Code No.	Teeth	R	ød	Max. t	n
126	6	721 030 1	2	3	30	28	4,500 - 10,600
128	8	721 031 1	2	4	30	29	4,500 - 10,600
130	10	721 032 1	2	5	30	30	4,500 - 10,600
132	12	721 033 1 *	2	6	30	31	5,700 - 10,100
136	16	721 034 1 *	2	8	30	33	5,600 - 8,400
140	20	721 035 1 *	2	10	30	35	5,400 - 9,500
144	24	721 036 1 *	2	12	30	37	5,300 - 9,200
150	30	721 037 1 *	2	15	30	40	5,000 - 8,900
160	40	721 038 1 *	2	20	30	45	4,700 - 8,000

⚠ \* Aluminum

### Spare parts:

	T.C. Blade	T.C. Blade	Wedge	Torx screw	Torx key	Allen screw	Allen key	
<b>R = 3</b>	#300 040 0 R=3			#193 420 0 M2.5x6.5	194 111 0 T7			
<b>R = 4</b>	#300 040 2 R=4			#193 425 0 M3x8	194 110 0 T9			
<b>R = 5</b>	#300 040 3 R=5			#193 430 0 M3.5x12	194 101 5 T15			
<b>R = 6</b>	#300 650 6 R=6	#199 050 1 L=9			#193 026 5 M6x16	194 003 5 S3		
<b>R = 8</b>	#300 650 8 R=8	#199 050 2 L=11			#193 026 5 M6x16	194 003 5 S3		
<b>R = 10</b>	#300 651 0 R=10	#199 050 3 L=17			#193 026 5 M6x16	194 003 5 S3		
<b>R = 12</b>	#300 651 2 R=12	#199 050 4 L=18.3			#193 026 5 M6x16	194 003 5 S3		
<b>R = 15</b>	#300 651 5 R=15	#199 050 5 L=24			#193 026 5 M6x16	194 003 5 S3		
<b>R = 20</b>	#300 652 0 R=20	#199 050 6 L=35			#193 026 5 M6x16	194 003 5 S3		

# Cutting

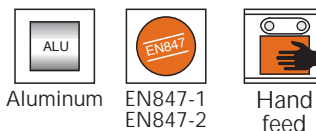
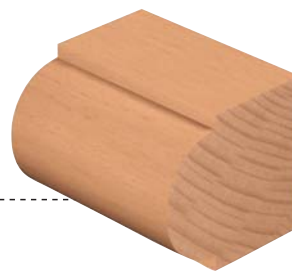
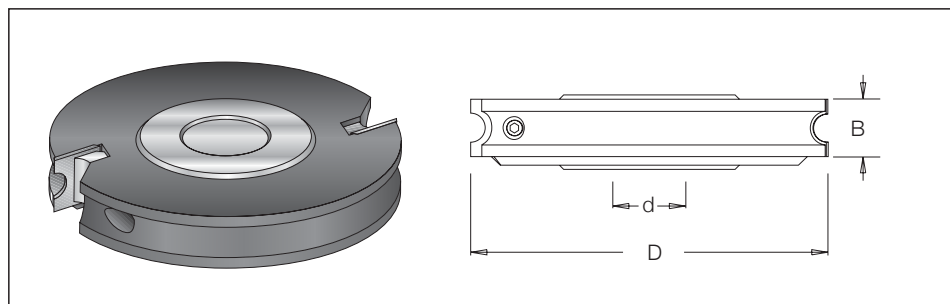


Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Concave Profile Cutter

Cutterhead body in hard wearing aluminium complete with disposable tungsten carbide knives.

Suitable for producing various radii beads in softwood, hardwood and man-made boards on a spindle moulder.



øD	B	Code No.	ød	R	n
125	15	752 603 1	30	3	6,000 - 10,000
	15	752 604 1	30	4	6,000 - 10,000
	20	752 605 1	30	5	6,000 - 10,000
	20	752 606 1	30	6	6,000 - 10,000
	30	752 608 1	30	8	6,000 - 10,000
	30	752 610 1	30	10	6,000 - 10,000
	30	752 612 1	30	12	6,000 - 10,000
	40	752 615 1	30	15	6,000 - 10,000
135	50	752 620 1	30	20	5,500 - 9,000
		752 650 1 (Set)		R3+R4	
		752 651 1 (Set)		R5+R6	
		752 652 1 (Set)		R8+R10	

### Spare parts:



T.C. Blade



Wedge

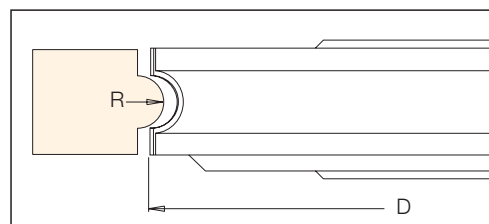


Allen screw

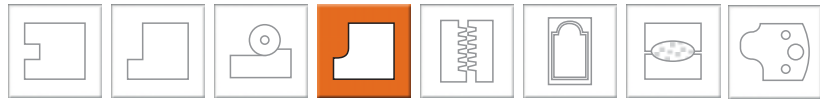


Allen Key

	T.C. Blade	Wedge	Allen screw	Allen Key
<b>R3</b>	#312 400 3 R3	#199 032 6 L=14	#193 026 5 M6x16	#194 003 5 S3
<b>R4</b>	#312 400 4 R4	#199 032 6 L=14	#193 026 5 M6x16	#194 003 5 S3
<b>R5</b>	#312 400 5 R5	#199 032 7 L=17	#193 026 5 M6x16	#194 003 5 S3
<b>R6</b>	#312 400 6 R6	#199 032 7 L=17	#193 026 5 M6x16	#194 003 5 S3
<b>R8</b>	#312 400 8 R8	#199 046 5 L=24	#193 026 5 M6x16	#194 003 5 S3
<b>R10</b>	#312 401 0 R10	#199 046 5 L=24	#193 026 5 M6x16	#194 003 5 S3
<b>R12</b>	#312 401 2 R12	#199 046 6 L=24	#193 026 5 M6x16	#194 003 5 S3
<b>R15</b>	#312 401 5 R15	#199 046 1 L=38	#193 026 5 M6x16	#194 003 5 S3
<b>R20</b>	#312 402 0 R20	#199 045 0 L=46	#193 026 5 M6x16	#194 003 5 S3



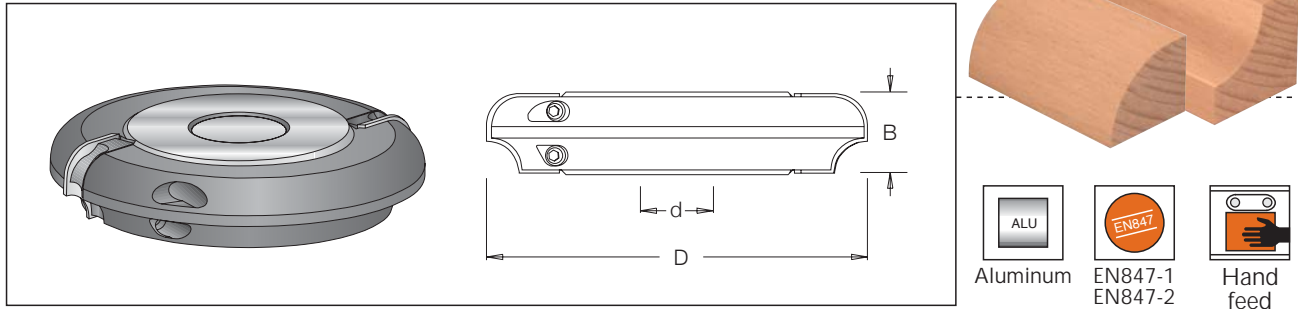
# Cutting



Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Corner Round / Cove Cutter

Cutterhead body in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for rounding over and producing matching cove joints in softwood, hardwood and man-made boards on a spindle moulder. All cutterheads can be used with a 100mm bearing for cutting uniform depth profiles.

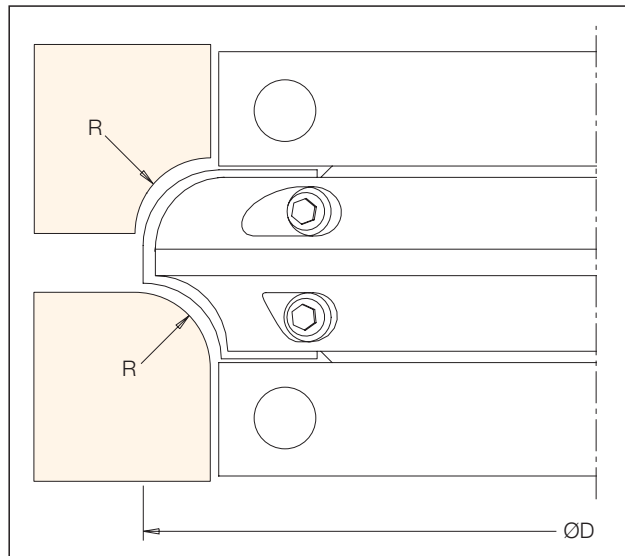


øD	R	Code No.	B	ød	n
106	3	751 103 1	20	30	7,300 - 10,100
110	5	751 105 1	20	30	7,000 - 9,900
112	6	751 106 1	20	30	6,900 - 9,700
116	8	751 108 1	20	30	6,600 - 9,500
120	10	751 110 1	25	30	6,400 - 10,000
124	12	751 112 1	30	30	6,200 - 9,800
130	15	751 115 1	35	30	5,900 - 9,500
140	20	751 120 1	50	30	5,500 - 9,000
150	25	751 125 1	60	30	5,100 - 6,000
153	30 *	751 130 1	60	30	4,900 - 5,800

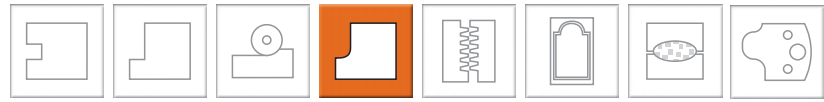
⚠ Can be used with ball bearing ø100 code No. 191 540 1.  
\* The radius is not Complete.

### Spare parts:

	T.C. Blade	Wedge	Allen screw	Allen key
<b>R3</b>	#310 894 4 R3	#199 091 0 L=18	#193 026 5 M6x16	#194 003 5 S3
<b>R5</b>	#310 894 6 R5	#199 091 0 L=18	#193 026 5 M6x16	#194 003 5 S3
<b>R6</b>	#310 894 7 R6	#199 091 0 L=18	#193 026 5 M6x16	#194 003 5 S3
<b>R8</b>	#310 894 9 R8	#199 091 0 L=18	#193 026 5 M6x16	#194 003 5 S3
<b>R10</b>	#310 895 0 R10	#199 092 0 L=23	#193 026 5 M6x16	#194 003 5 S3
<b>R12</b>	#310 895 2 R12	#199 092 5 L=28	#193 026 5 M6x16	#194 003 5 S3
<b>R15</b>	#310 895 3 R15	#199 093 0 L=33	#193 026 5 M6x16	#194 003 5 S3
<b>R20</b>	#310 895 4 R20	#199 094 0 L=48	#193 026 5 M6x16	#194 003 5 S3
<b>R25</b>	#310 895 5 R25	#199 095 0 L=58	#193 026 5 M6x16	#194 003 5 S3
<b>R30</b>	#310 895 6 R30	#199 096 0 L=58	#193 026 5 M6x16	#194 003 5 S3



# Cutting

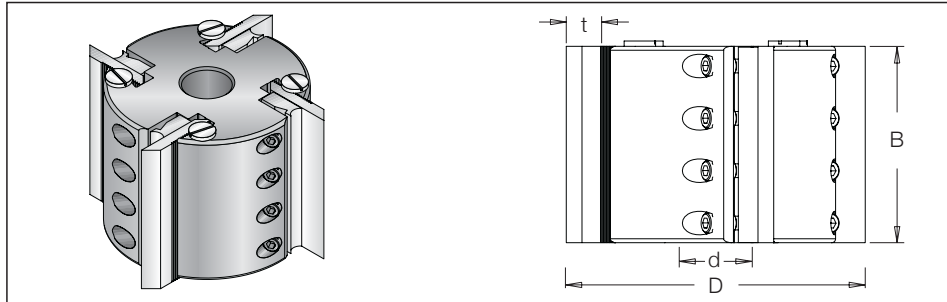


Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system



## Profile cutter head for serrated HS Knives

Hard wearing steel body completed with 4 HS 60° 8 mm width serrated knives for mouldings in the longitudinal direction in solid wood, suitable for spindle moulders with mechanical feed



$\varnothing D$	B	Code No.	Teeth	$\varnothing d$	n
122	40	777 005 1	4	30	6,000
	60	777 008 1	4	30	6,000
	80	777 010 1	4	30	6,000
	100	777 015 1	4	30	6,000

## HS Blanks with serrated back

Code No.	HS Blank	t. max
32 40 50 8	40x50x8	10
32 40 60 8	40x60x8	20
32 40 70 8	40x70x830	30
32 60 50 8	60x50x8	10
32 60 60 8	60x60x8	20
32 60 70 8	60x70x8	30
32 80 50 8	80x50x8	10
32 80 60 8	80x60x8	20
32 80 70 8	80x70x8	30
32 10 50 8	100x50x8	10
32 10 60 8	100x60x8	20
32 10 70 8	100x70x8	30

### Spare parts:



Wedge  
#199 812 0  
L=40



Torx screw  
#193 069 0  
M10x20



Allen screw  
#193 073 2  
M5x10

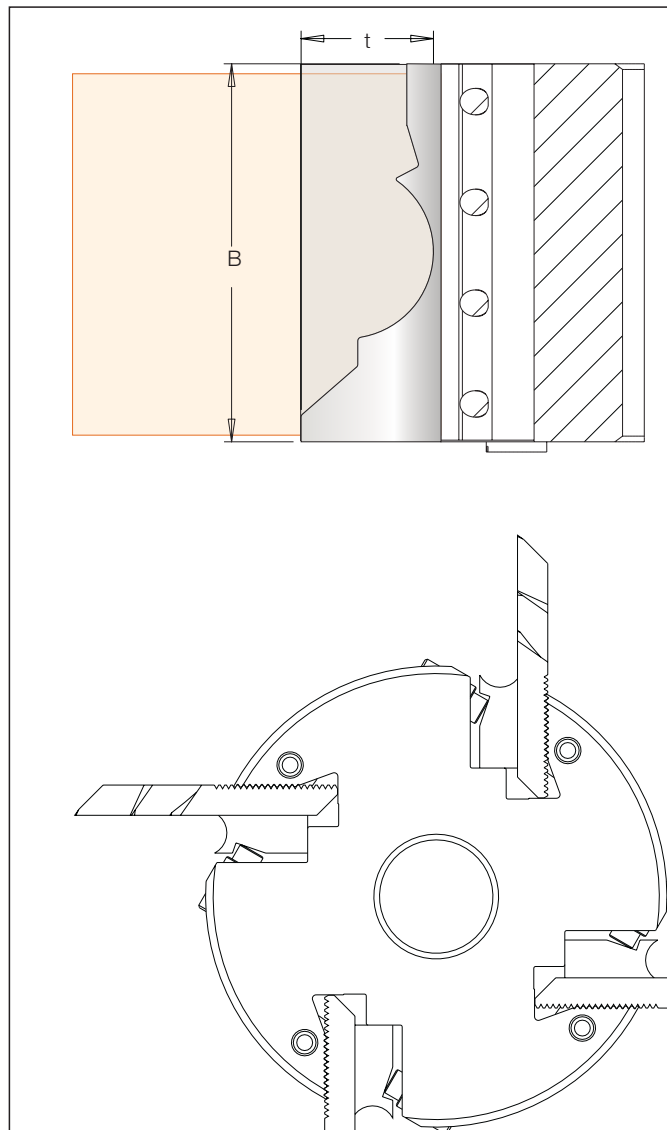


Allen key  
#194 008 5  
S5

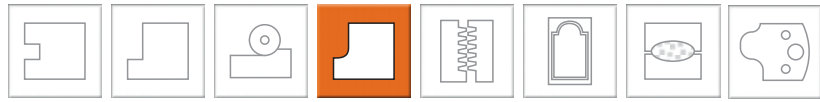
**B= 40mm** #199 815 0  
L=60

**B= 60mm** #199 810 0  
L=80

**B= 100mm** #199 825 0  
L=100



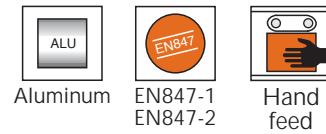
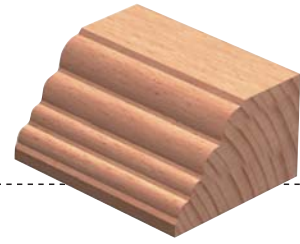
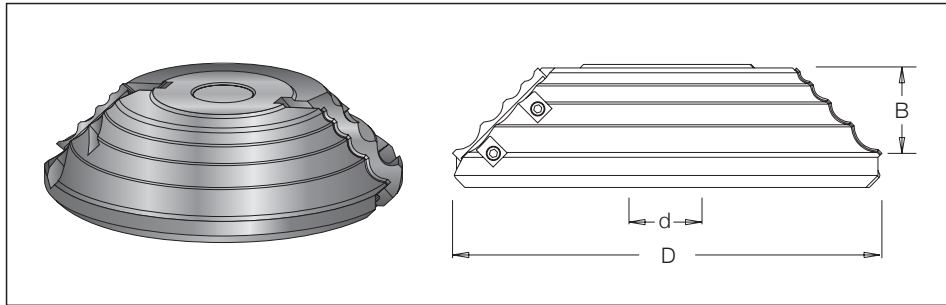
# Cutting



Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Multi Round Over Cutter

Cutterhead body in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for rounding over the edge of softwood, hardwood and man-made boards on a spindle moulder. Either raising or lowering the cutterhead on the machine selects different radii.



øD	B	Code No.	R	ød	n
140	18	752 109 1	2,3,5	30	5,400 - 8,800
180	35	752 110 1	4,6,8,10	30	4,500 - 7,500

### Spare parts:

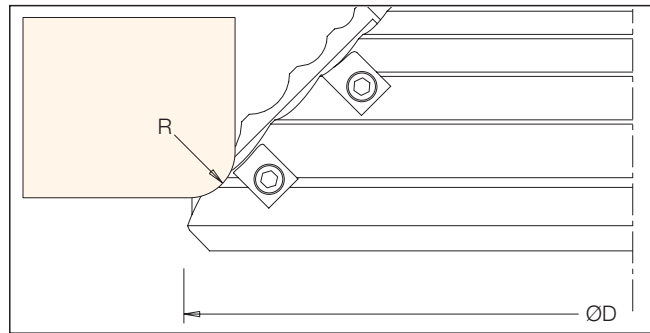


R = 2, 3, 5

T.C. Blade	Wedge	Allen screw	Allen key
#310 855 0	#199 048 6	#193 026 5	#194 003 5
R=2, 3, 5	L=24	M6x16	S3

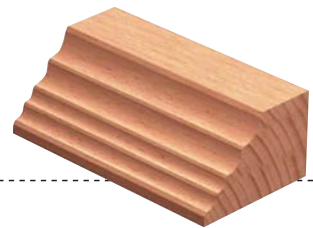
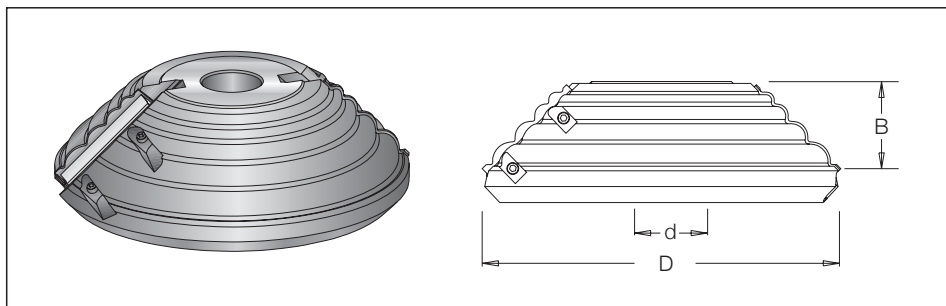
R = 4, 6, 8, 10

T.C. Blade	Wedge	Allen screw	Allen key
#310 854 9	#199 048 5	#193 026 5	#194 003 5
R=4, 6, 8, 10	L=48	M6x16	S3



## Multi Cove Cutter

Cutterhead body in hard wearing aluminium, complete with disposable tungsten carbide knives. Suitable for producing various radii coves on the edges of softwood, hardwood and man-made boards on a spindle moulder. Either raising or lowering the cutterhead on the machine selects different radii coves.

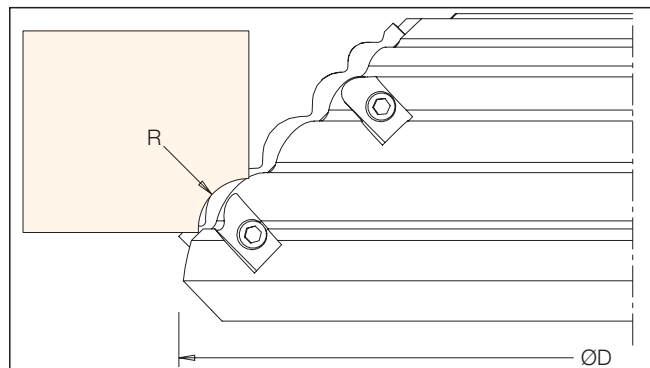


øD	B	Code No.	R	ød	n
180	43	752 201 1	4,6,8,10	30	4,500 - 7,500

### Spare parts:



T.C. Blade	Wedge	Allen screw	Allen key
#310 856 0	#199 047 5	#193 026 5	#194 003 5
60x20x2	L=58	M6x16	S3



# Cutting

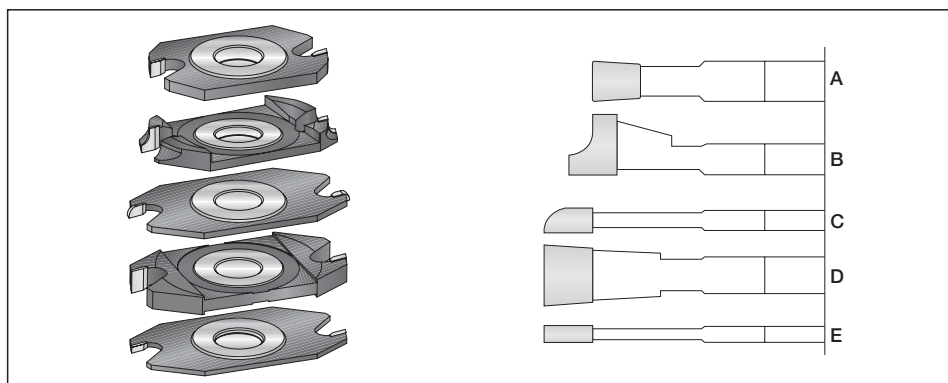


Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Multicut Set

Five piece tungsten carbide tipped cutterhead set, complete with spacer rings.

Suitable for producing multiple profiles, profile / counter profiles, in single or multiple passes in softwood, hardwood and man-made boards on a spindle moulder.



	øD	Code No.	Width	n
Multicut set Includes 5 cutters and a set of distance rings		711 001 1		5,500 - 9,600
Cutter A	116	711 021 1	10	5,500 - 9,600
Cutter B	128	711 031 1	15	5,500 - 9,600
Cutter C	140	711 041 1	7	5,500 - 9,600
Cutter D	140	711 051 1	15	5,500 - 9,600
Cutter E	140	711 061 1	4	5,500 - 9,600

**!** Set of 5 cutters with 2 carbide teeth each. Combined, they enable execution of various profiles, counter - profile and panels.

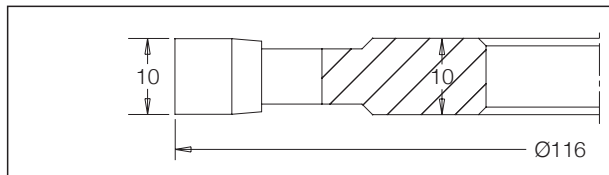
If necessary, spacers are laid between the hubs. Chip - limitation design to comply with safety regulations.

### Spare parts:

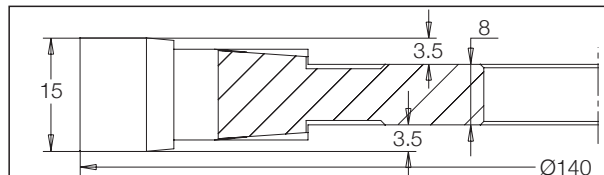


Spacer set  
#711 065 1

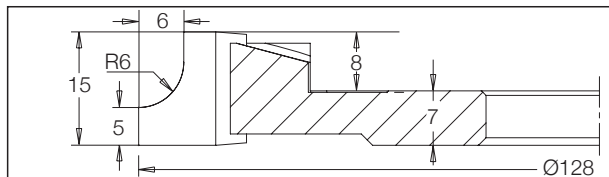
Cutter A



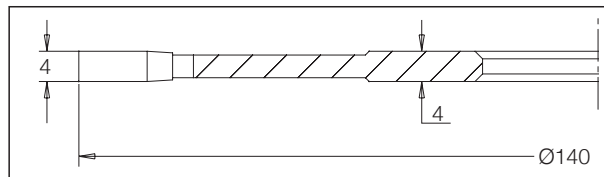
Cutter D



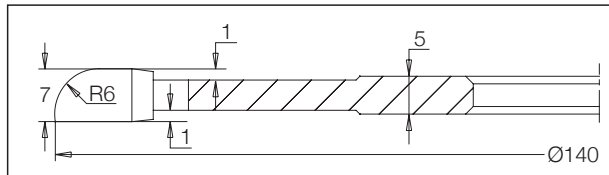
Cutter B



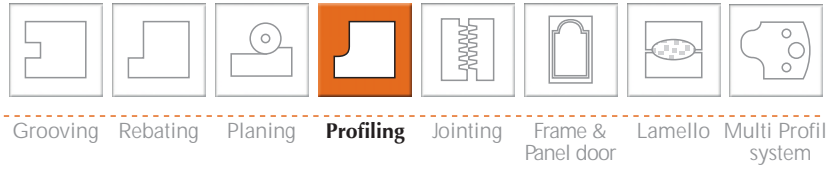
Cutter E



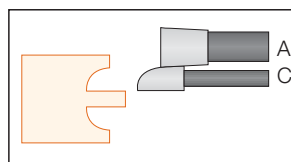
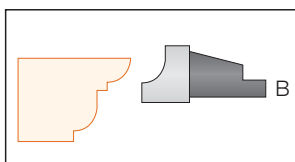
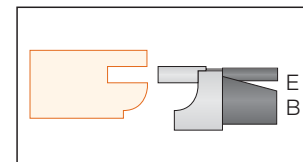
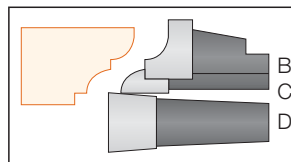
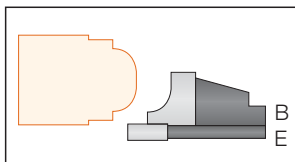
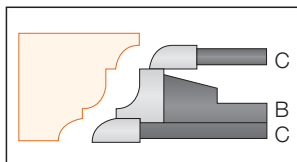
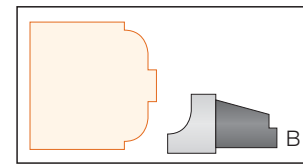
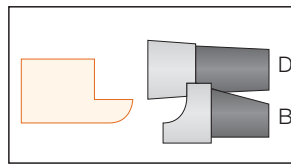
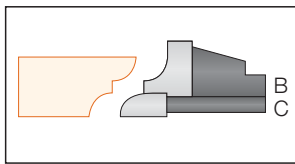
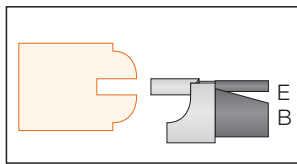
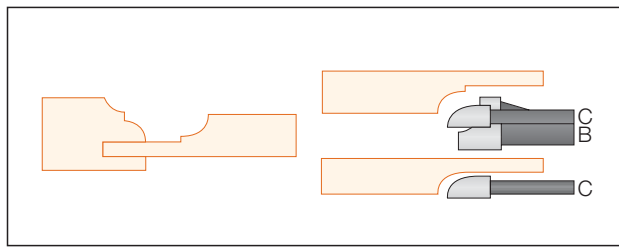
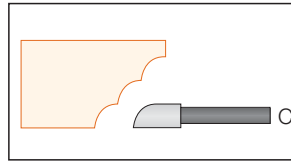
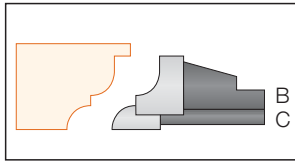
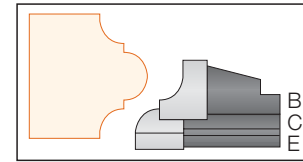
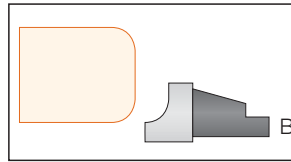
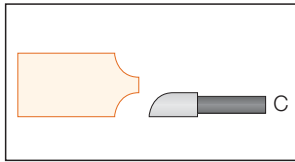
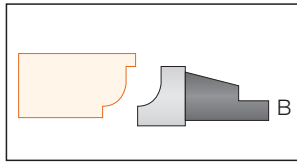
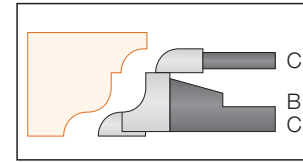
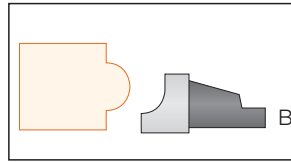
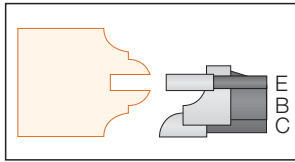
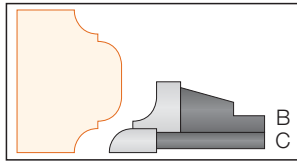
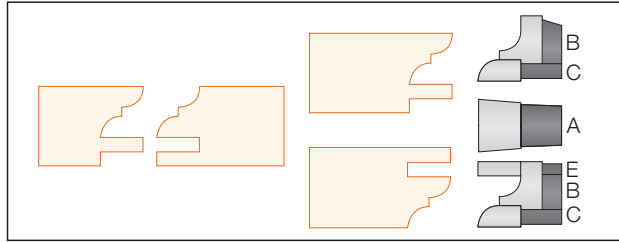
Cutter C



# Cutting



## Multicut Set (Con't)



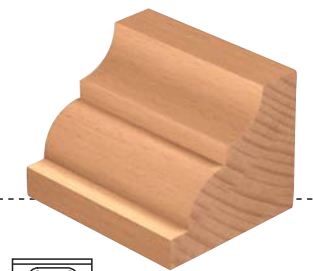
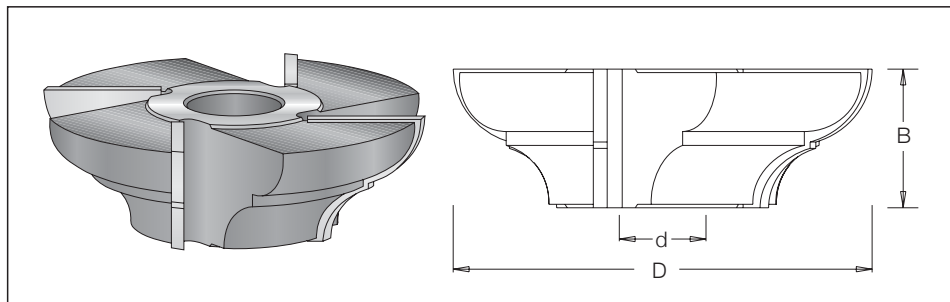
# Cutting



Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Custom Made Profile Cutters

Hard wearing steel body, red paint coated. Complete with tungsten carbide brazed knives. Profiles according to customer demands, mainly suitable for soft and hardwood.

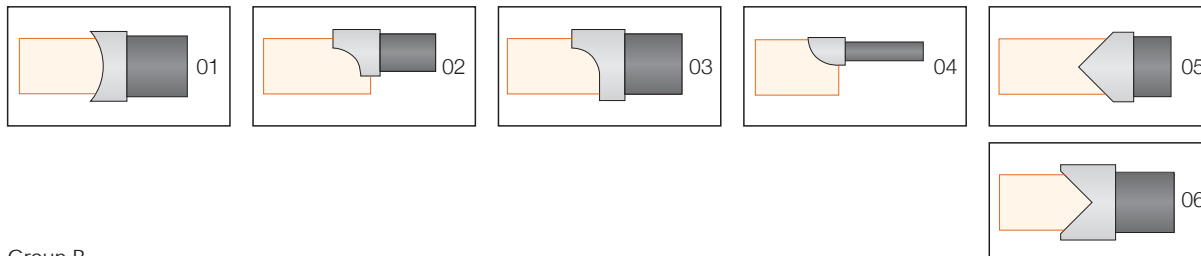


Diameter	80	100	125	150	180	200							
Teeth	2,3,4	2,3,4	2,3,4,6	2,3,4,6	2,3,4,6	2,3,4,6							
Width (mm)	15	20	25	30	35	40	45	50	60	70	80	90	100
Scheme													

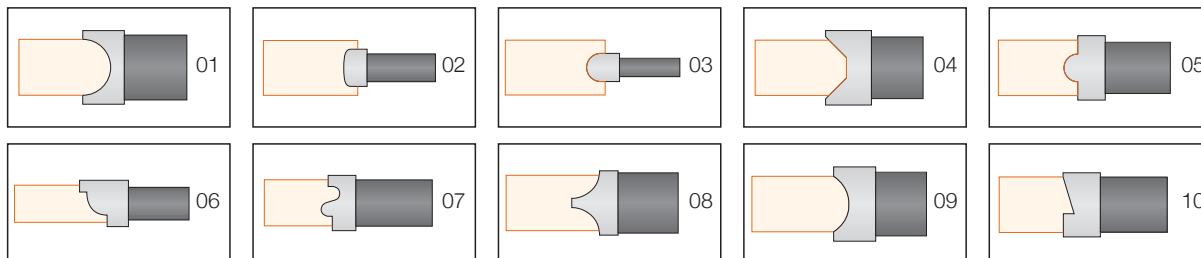
Profile Cutters are made to order. The division of 3 main groups as an indication only.

When ordering please state:  
 1. Group 2. Profile number in the group 3. Diameter  
 4. Number of teeth 5. Cutting width 6. Scheme.  
 Standard bore 30mm, others on order.

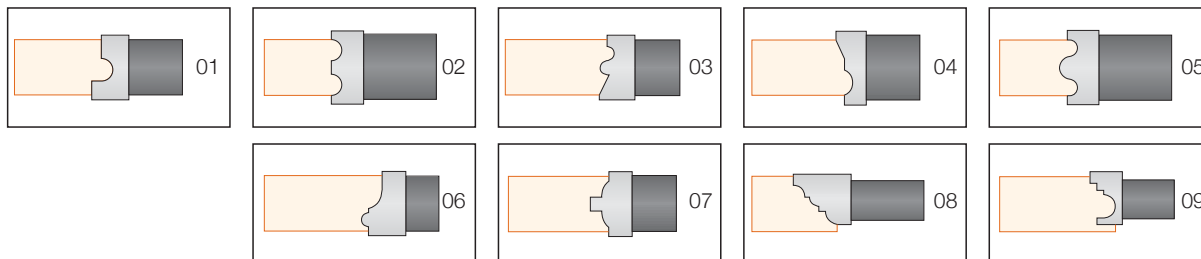
### Group A



### Group B



### Group C





# Cutting

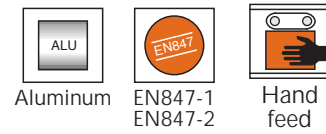
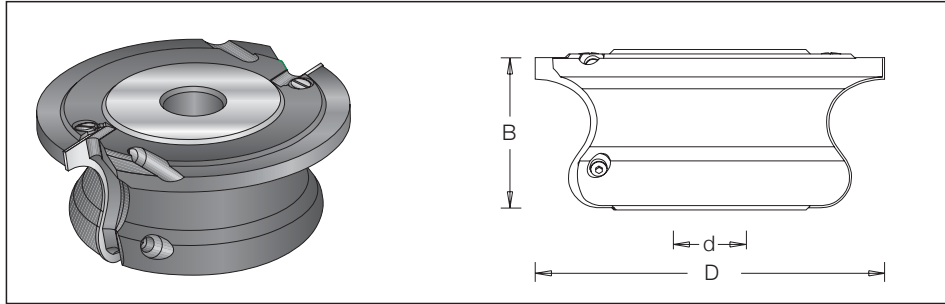
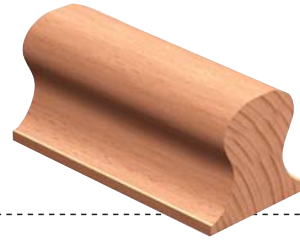


Grooving   Rebating   Planing   **Profiling**   Jointing   Frame & Panel door   Lamello   Multi Profile system

## Handrail Cutter

Cutterhead bodies in hard wearing aluminium, complete with disposable tungsten carbide knives.

Suitable for producing two different handrail profiles for stairs and banisters in solid softwood or hardwood on a spindle moulder.



$\varnothing D$	B	Code No.	Profile	$\varnothing d$	n
130	73	752 510 1	A	30	5,800 - 7,700
160	73	752 515 1	B	30	4,700 - 7,200

### Spare parts:



T.C. Blade  
#310 887 0  
69.5x33.5x2



Wedge  
#199 085 0  
L=63



Allen screw  
#193 026 7  
M8x16



Allen key  
#194 003 6  
S4

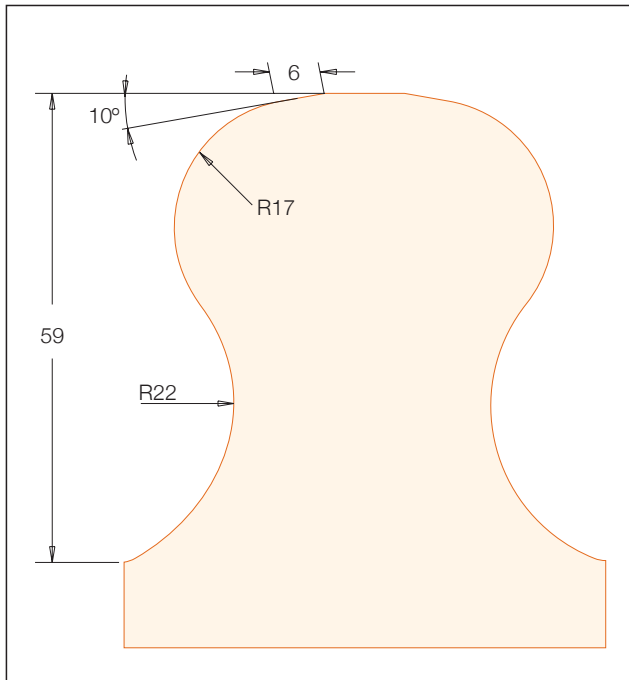
### Profile A

#310 887 1  
70x34x2

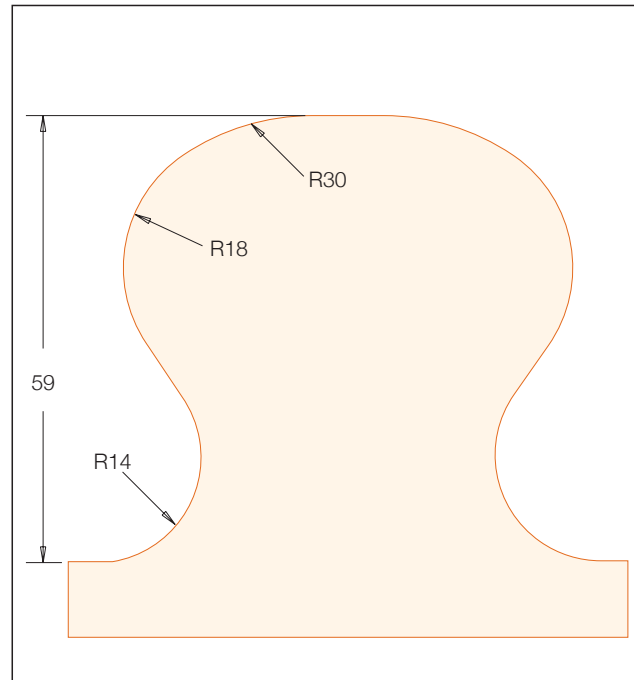
#199 086 0  
L=65

#193 026 7  
M8x16

#194 003 6  
S4



Profile A



Profile B